

# CADOps-Net: Jointly Learning CAD Operation Types and Steps from Boundary-Representations

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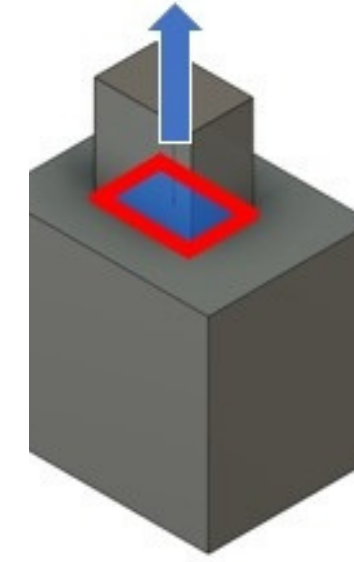
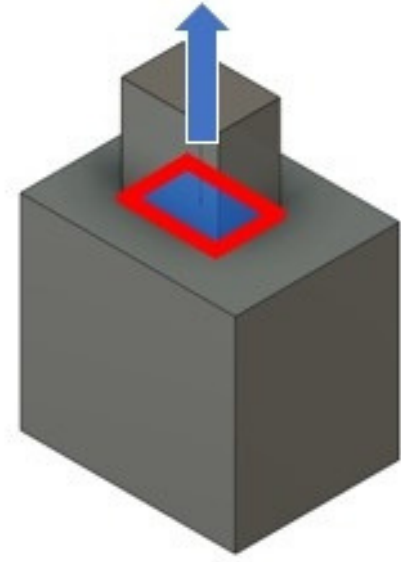
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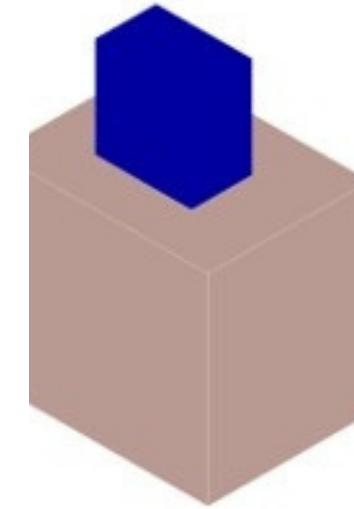
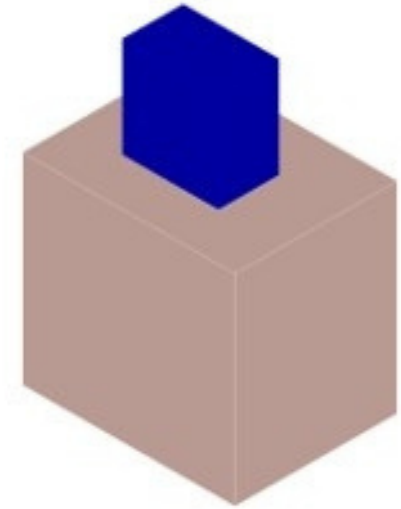
This is only possible if the final shape of the CAD model comes with its **design history**.

# Problem Formulation

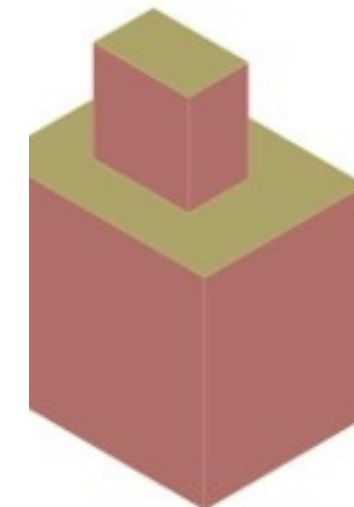
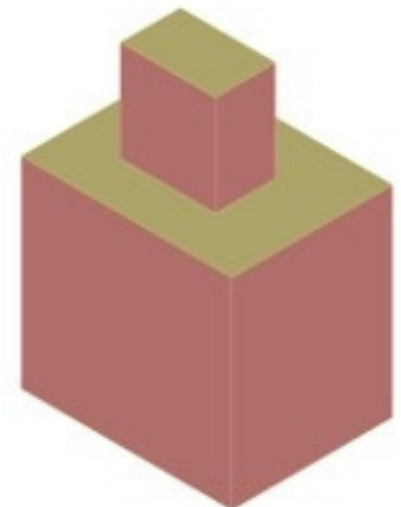
CAD construction  
history



CAD operation  
step

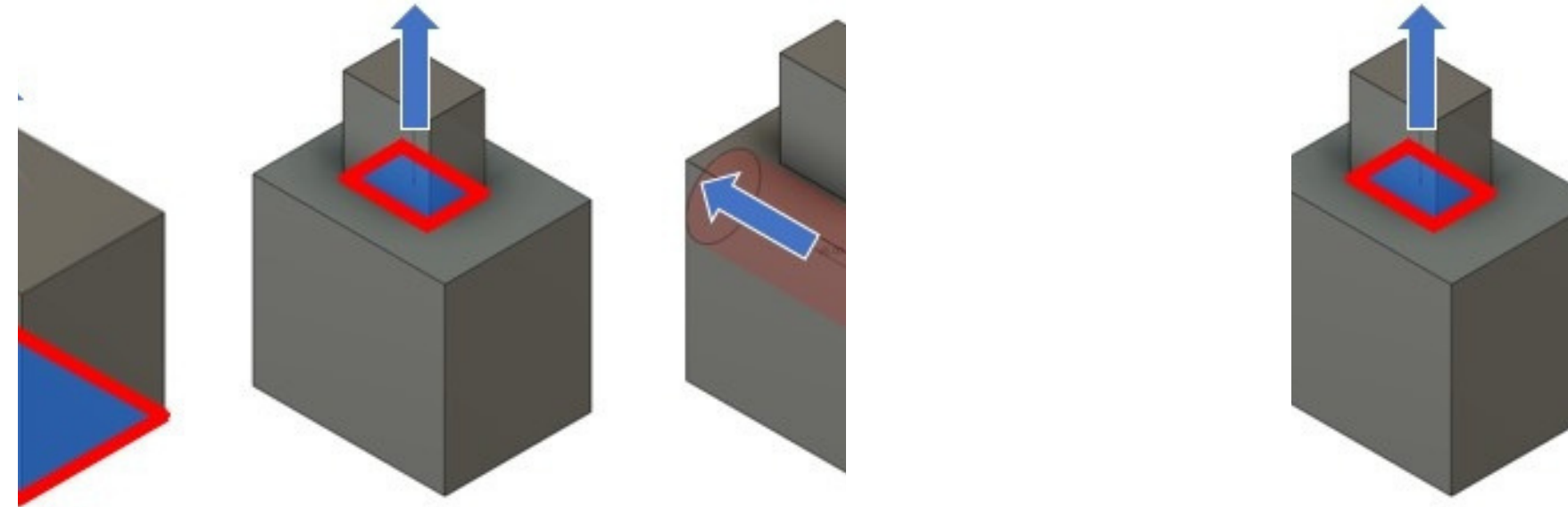


CAD operation  
type

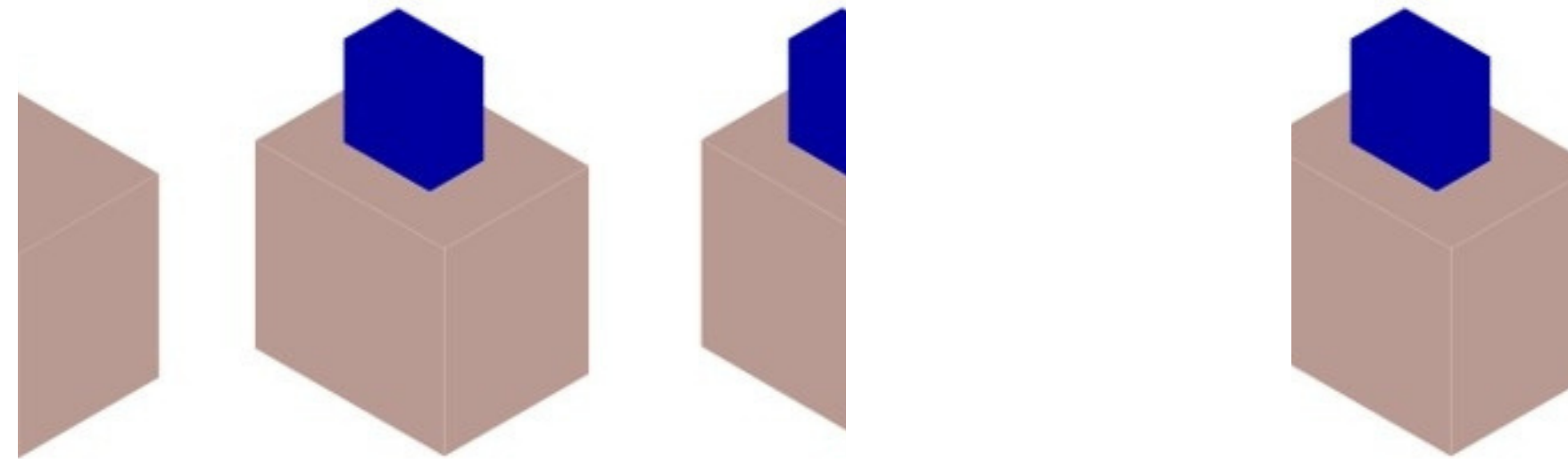


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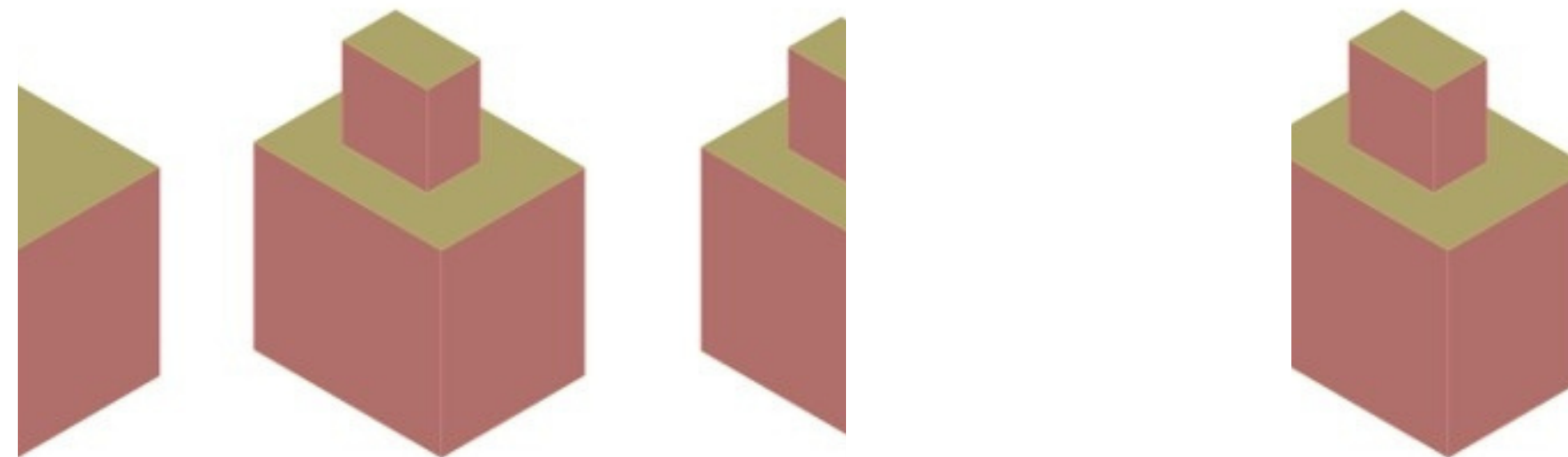
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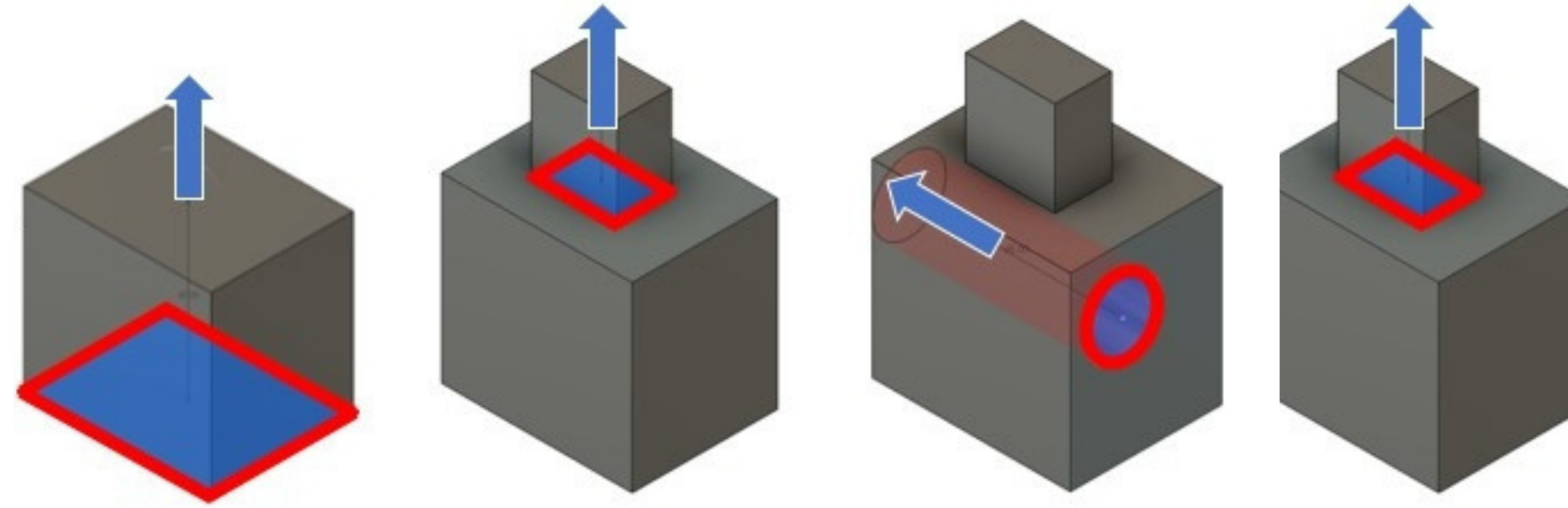


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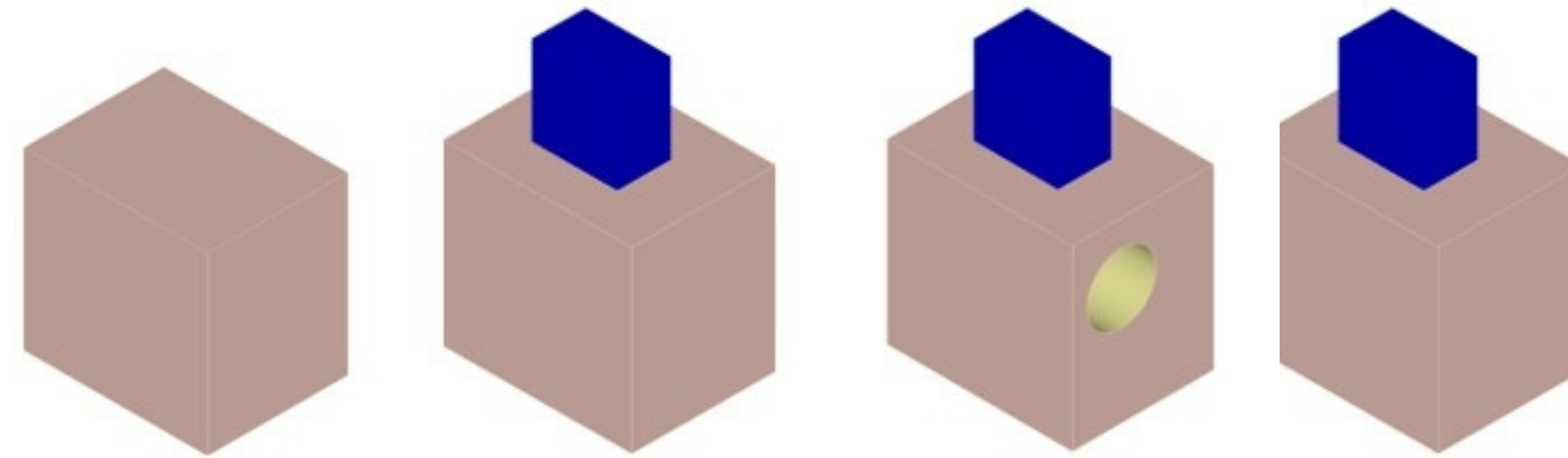


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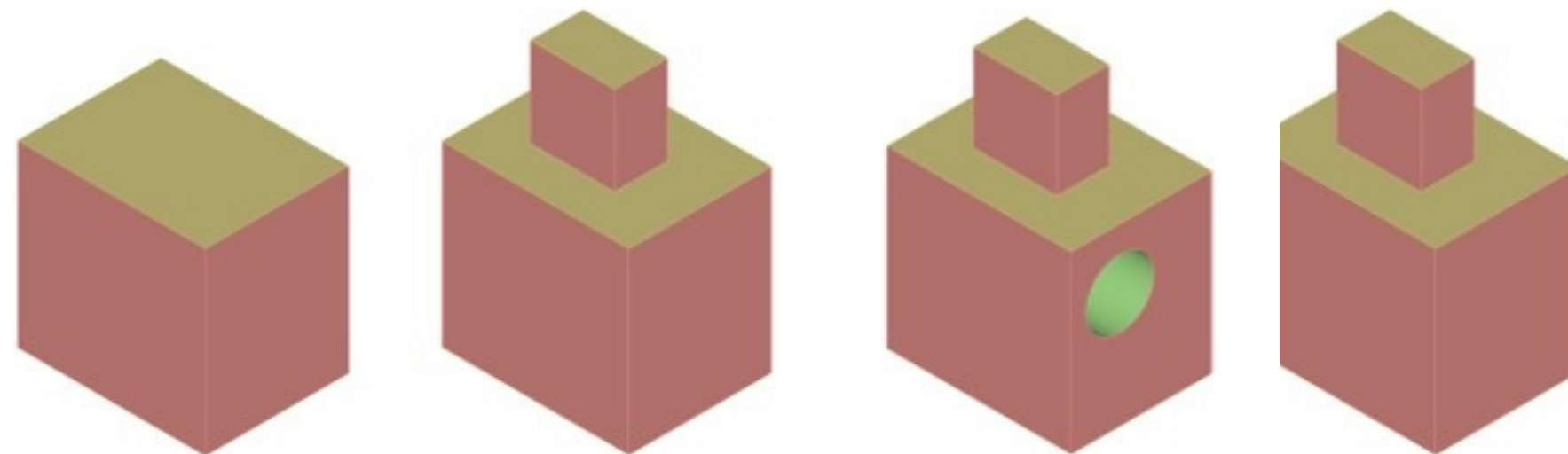
CAD construction history



CAD operation step

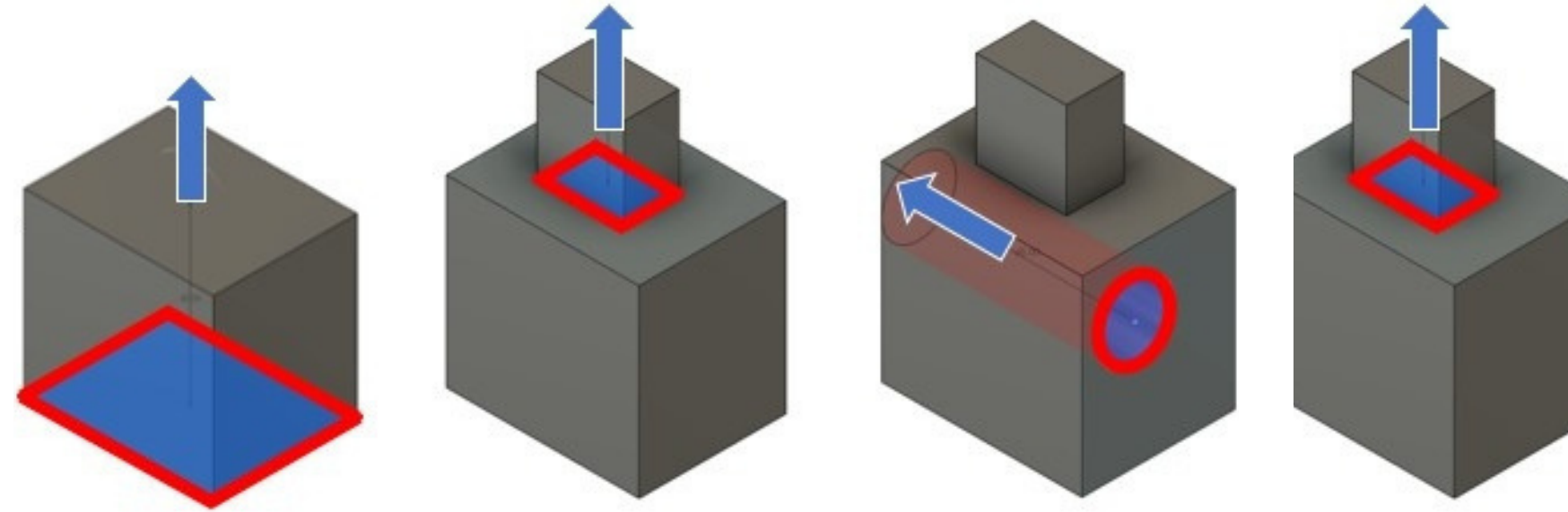


CAD operation type



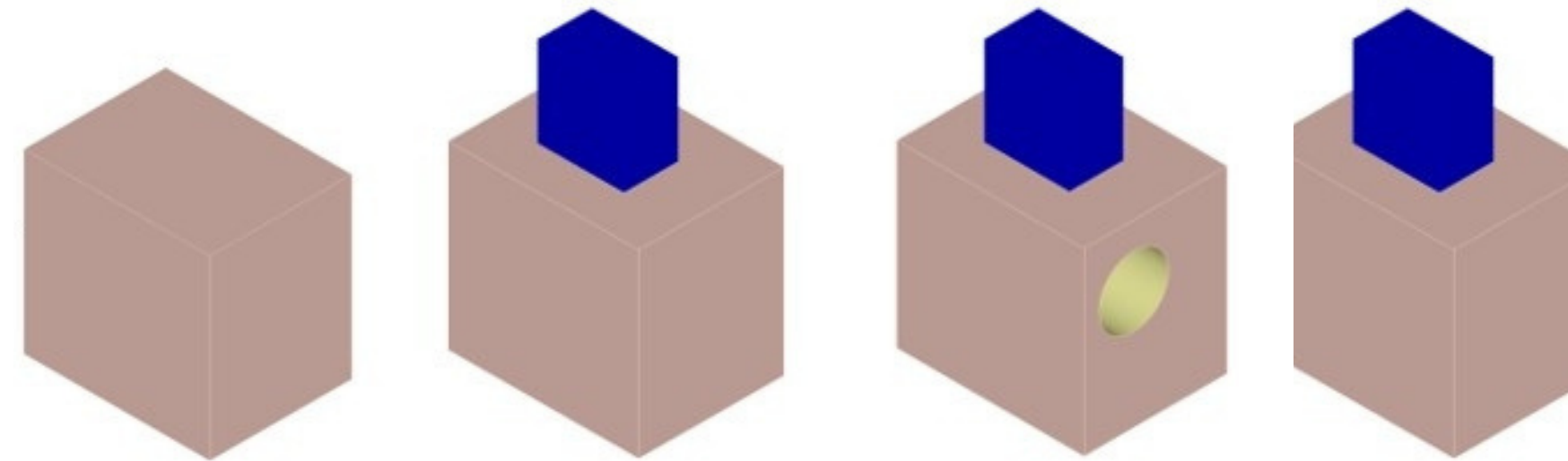
# Problem Formulation

CAD construction history

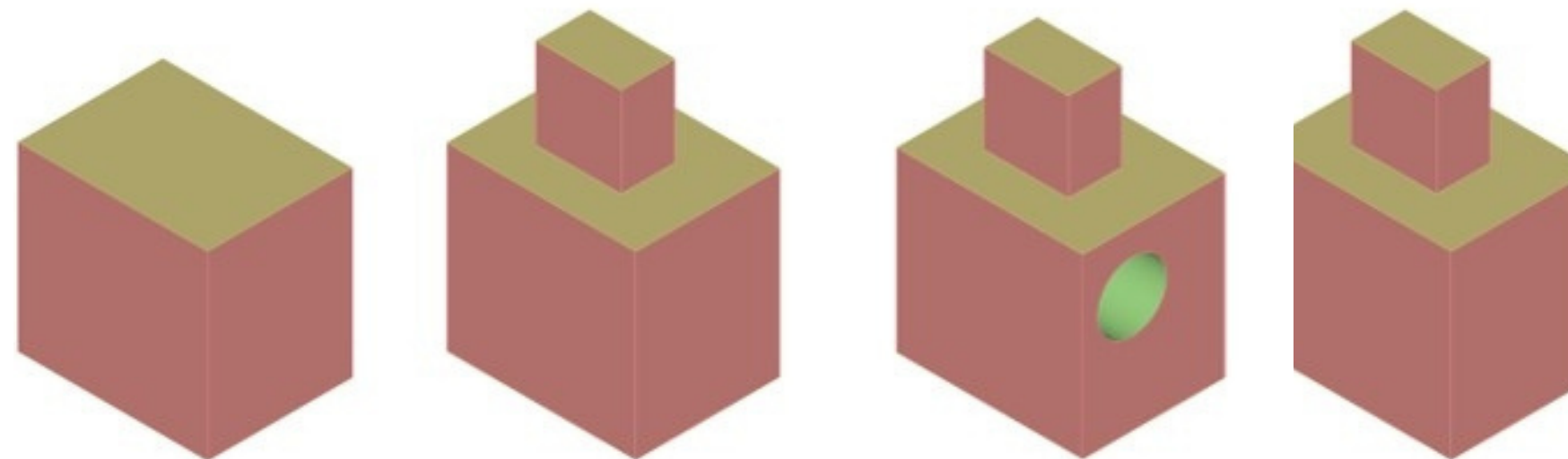


CAD operation steps are unordered and the number of CAD steps in a B-Rep is not known in advance.

CAD operation step



CAD operation type





# Problem Formulation

## Input:

B-Rep,  $\mathcal{B}$ , of  $f_1, f$  faces,  $e_1, e$  edges and  $N_c$  co-edges defined by:

- Face features:  $\mathbf{F} \in \mathbb{R}^{N_f \times d_f}$
- Edge features:  $\mathbf{E} \in \mathbb{R}^{N_e \times d_e}$
- Co-edge features:  $\mathbf{C} \in \mathbb{R}^{N_c \times d_c}$

## Output:

- per-face CAD operation types:  $\mathbf{T} = [\mathbf{t}_1; \mathbf{t}_2; \dots; \mathbf{t}_{N_f}] \in \{0, 1\}^{N_f \times k_t}$
- per-face CAD operation steps:  $\mathbf{S} = [\mathbf{s}_1; \mathbf{s}_2; \dots; \mathbf{s}_{N_f}] \in \{0, 1\}^{N_f \times k_s}$

$k_t, \mathbf{1}$ : Number of CAD operation types

$k_s, \mathbf{1}$ : Number of CAD operation steps

# Problem Formulation

Learn mappings  $\mathfrak{E}, \mathfrak{C}$  and  $\mathfrak{D}, \mathfrak{C}$  such that:

*CAD operation type mapping:*

$$\Phi : \mathbb{R}^{N_f \times d_f} \times \mathbb{R}^{N_e \times d_e} \times \mathbb{R}^{N_c \times d_c} \rightarrow \{0, 1\}^{N_f \times k_t}$$

$$\Phi(\mathbf{F}, \mathbf{E}, \mathbf{C}) = \mathbf{T}$$

*CAD operation step mapping:*

$$\Psi : \mathbb{R}^{N_f \times d_f} \times \mathbb{R}^{N_e \times d_e} \times \mathbb{R}^{N_c \times d_c} \rightarrow \{0, 1\}^{N_f \times k_s}$$

$$\Psi(\mathbf{F}, \mathbf{E}, \mathbf{C}) = \mathbf{S}$$

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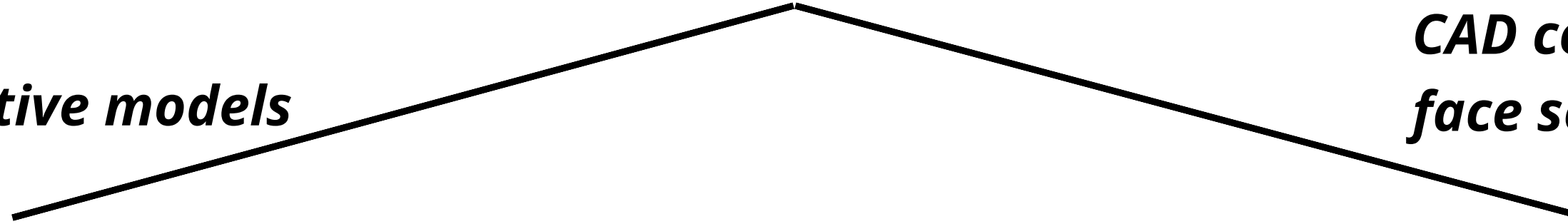
# **I Related Works**

# Related Works

CAD construction history recovery

*Generative models*

*CAD command type  
face segmentation*



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CAD construction history recovery

***Generative models***

***CAD command type  
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SketchGraphs [1]:

- Graph model with constraints as edges and primitives as nodes.
- Graph neural network architecture

CAD as a language [2]:

- Data serialization protocol to model the geometry and constraints
- Transformer + Pointer Net Backbone

[1] Seff, A., Ovadia, Y., Zhou, W., & Adams, R. P. (2020). Sketchgraphs: A large-scale dataset for modeling relational geometry in computer-aided design. arXiv preprint arXiv:2007.08506.

[2] Ganin, Y., Bartunov, S., Li, Y., Keller, E., & Saliceti, S. (2021). Computer-aided design as language. Advances in Neural Information Processing Systems, 34, 5885-5897.

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**Only consider 2D sketches not 3D CAD models**

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2D sketches: SketchGraphs [1] and CAD as a language [2]

DeepCAD [3]:

- Models construction history as a language
- Transformer architecture

Fusion360 [4]:

- Models construction history as a Markov decision process
- Neurally guided search (reinforcement learning)

Zonegraph [5] :

- Graph representation of B-Rep
- Nodes: solid regions formed by extending all B-Rep faces
- Edges: geometric adjacencies between nodes
- Graph neural network

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**Sketch, extrusion, boolean operation only**

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#### CADNet [6]:

- Focused on machining features
- Hierarchical B-Rep graph shape representation
- Graph convolutional network

#### UV-Net [7]:

- Extract UV-grids for curves and surfaces and face-adjacency graph from B-Reps
- Couples image and graph convolutional neural networks

#### BRepNet [8]:

- Convolutional kernels with respect to oriented coedges
- Neural network architecture designed to operate directly on B-rep data structures

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[6] Colligan, A. R., Robinson, T. T., Nolan, D. C., Hua, Y., & Cao, W. (2022). Hierarchical CADNet: Learning from B-Reps for Machining Feature Recognition. Computer-Aided Design, 147, 103226.

[7] Jayaraman, P. K., Sanghi, A., Lambourne, J. G., Willis, K. D., Davies, T., Shayani, H., & Morris, N. (2021). Uv-net: Learning from boundary representations. In Proceedings of the IEEE/CVF Conference on Computer Vision and Pattern Recognition (pp. 11703-11712).

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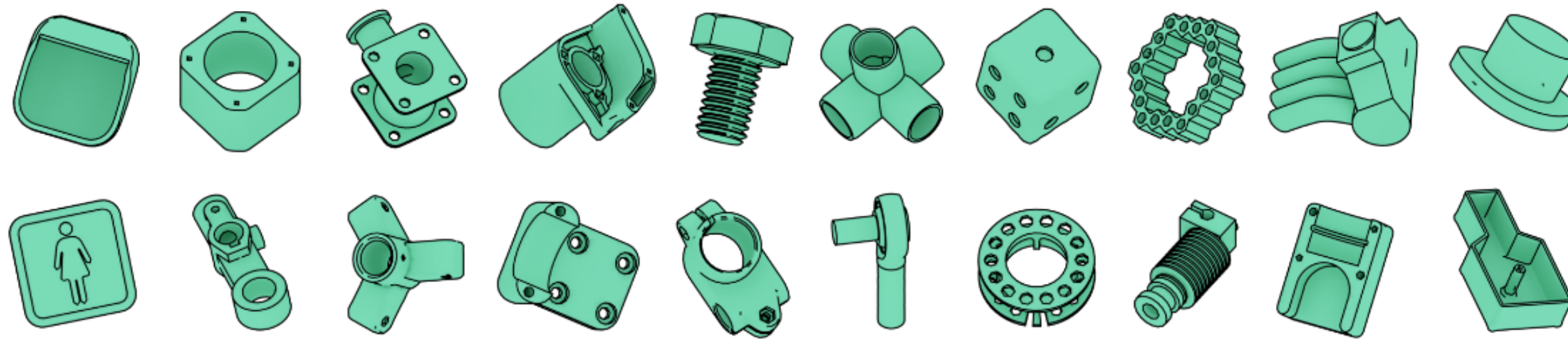
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# Related Works - 3D CAD Datasets

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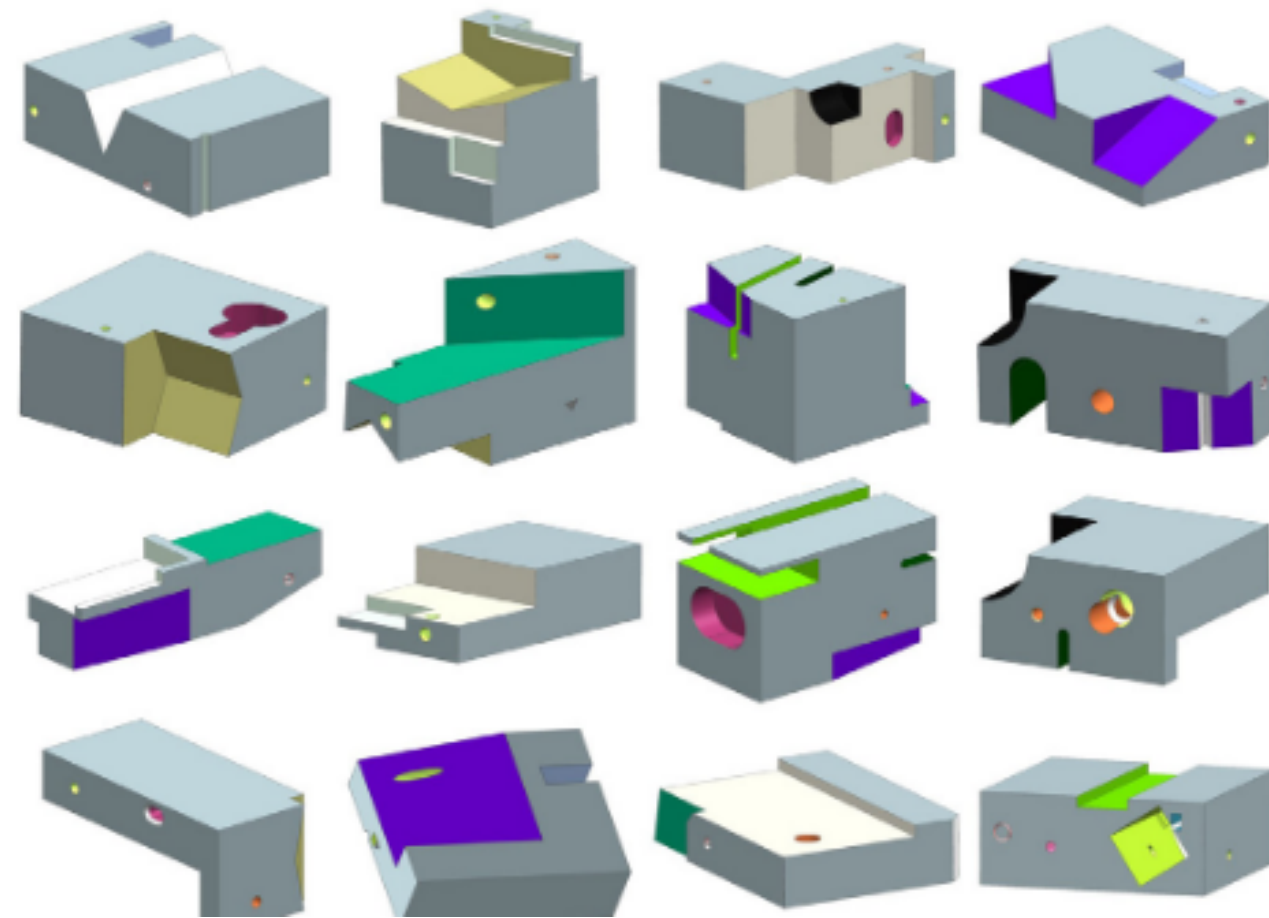
- ABC dataset [1] provides 1M + CAD models with sparse construction history provided in *Onshape proprietary format*.



[1] Koch, S., Matveev, A., Jiang, Z., Williams, F., Artemov, A., Burnaev, E., ... & Panozzo, D. (2019). Abc: A big cad model dataset for geometric deep learning. In Proceedings of the IEEE/CVF Conference on Computer Vision and Pattern Recognition (pp. 9601-9611).

# Related Works - 3D CAD Datasets

- ABC dataset [1], Onshape proprietary format.
- Both MFCAD [2] and MFCAD++ [3] synthetic datasets contain B-Reps and machining feature labels.



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[2] Zhang, Z., Jaiswal, P., & Rai, R. (2018). FeatureNet: Machining feature recognition based on 3d convolution neural network. Computer-Aided Design, 101, 12-22.

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# Related Works - 3D CAD Datasets

- ABC dataset [1], *Onshape proprietary format*.
- MFCAD [2] and MFCAD++ [3] *datasets, synthetic*.
- Fusion360 dataset [4] contains 35k+ CAD models with their corresponding construction history. However most models are *relatively simple*.



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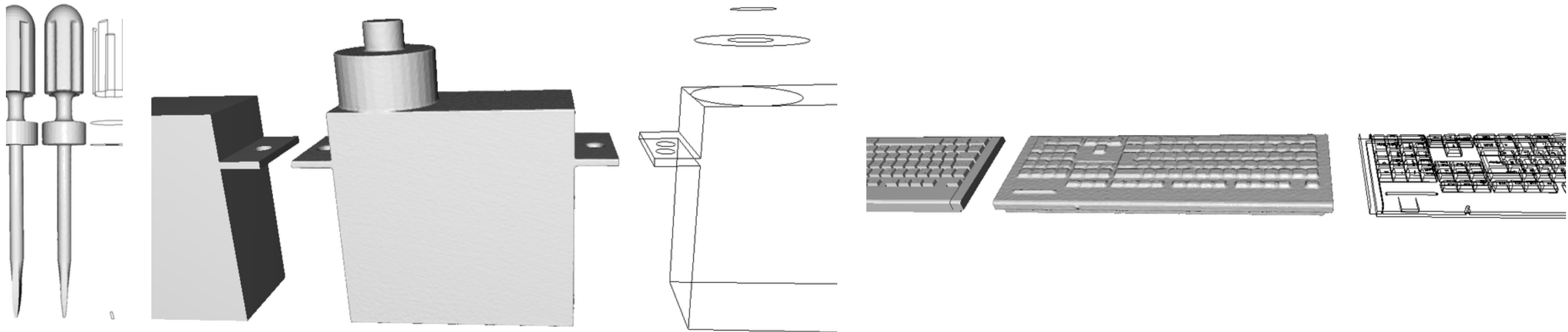
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# Related Works - 3D CAD Datasets

- ABC dataset [1], *Onshape proprietary format.*
- MFCAD [2] and MFCAD++ [3] datasets, *synthetic.*
- Fusion360 dataset [4], *relatively simple models.*
- CC3D dataset [5] offers 50k+ pairs of industrial CAD models as triangular meshes and their corresponding 3D scans, but *without construction steps and B-Reps.*



[1] Koch, S., Matveev, A., Jiang, Z., Williams, F., Artemov, A., Burnaev, E., ... & Panozzo, D. (2019). Abc: A big cad model dataset for geometric deep learning. In Proceedings of the IEEE/CVF Conference on Computer Vision and Pattern Recognition (pp. 9601-9611).

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[5] Cherenkova, K., Aouada, D., & Gusev, G. (2020, October). Pvdeconv: Point-voxel deconvolution for autoencoding cad construction in 3d. In 2020 IEEE International Conference on Image Processing (ICIP) (pp. 2741-2745). IEEE.

# **II Contributions**

# Contributions

- A neural network, **CADOps-Net**, to learn the segmentation of faces into CAD operation **types** and **steps** from **B-Reps**.
- **A joint learning** method within an end-to-end model.

# Contributions

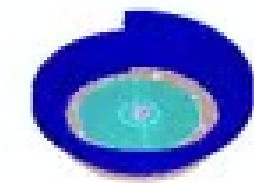
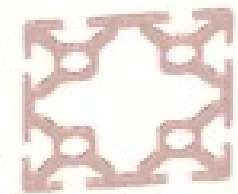
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- **Novel dataset, CC3D-Ops**, with **~37k** B-Reps and corresponding per-face CAD operation type and step annotations.

op.type

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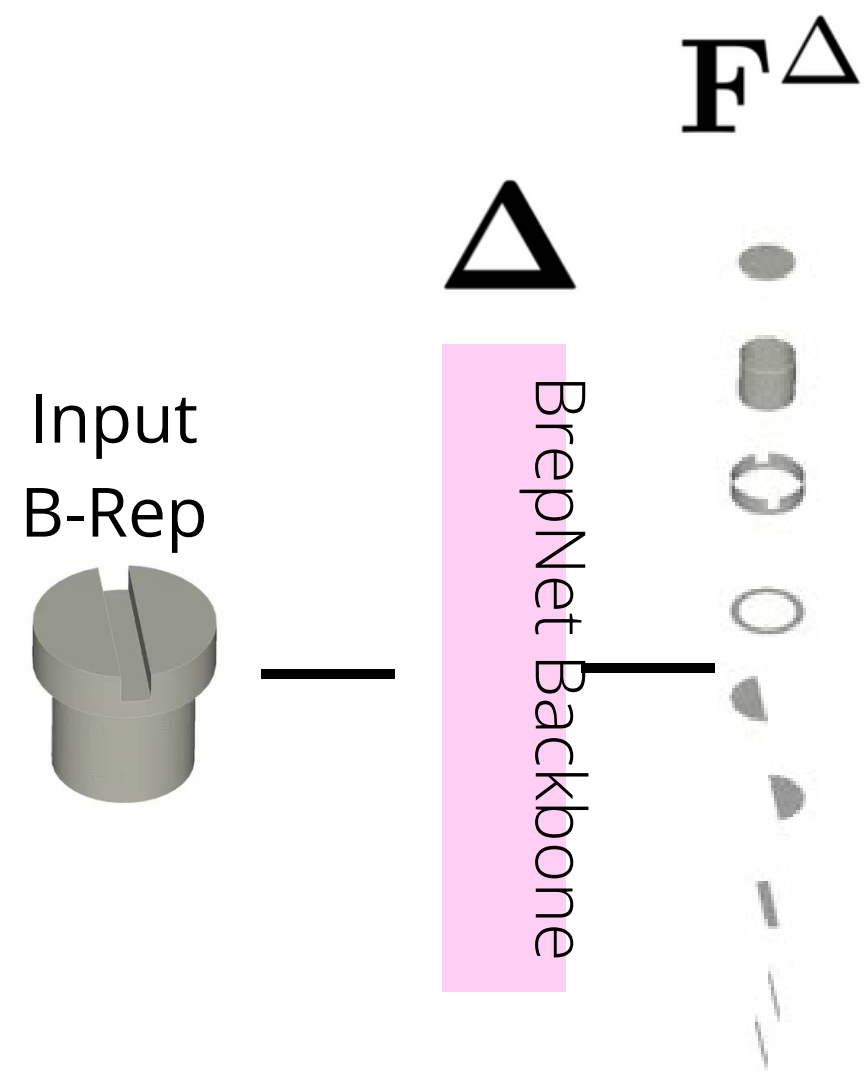
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- A **joint learning** method within an end-to-end model.
- **Novel dataset, CC3D-Ops**, with **~37k** B-Reps and corresponding per-face CAD operation type and step annotations.
- Evaluation on **two datasets** and **compared** to recent **SOTA** methods.
- Possible downstream application: **CAD sketch recovery** from B-Reps.

# **III Proposed Approach**

Input  
B-Rep

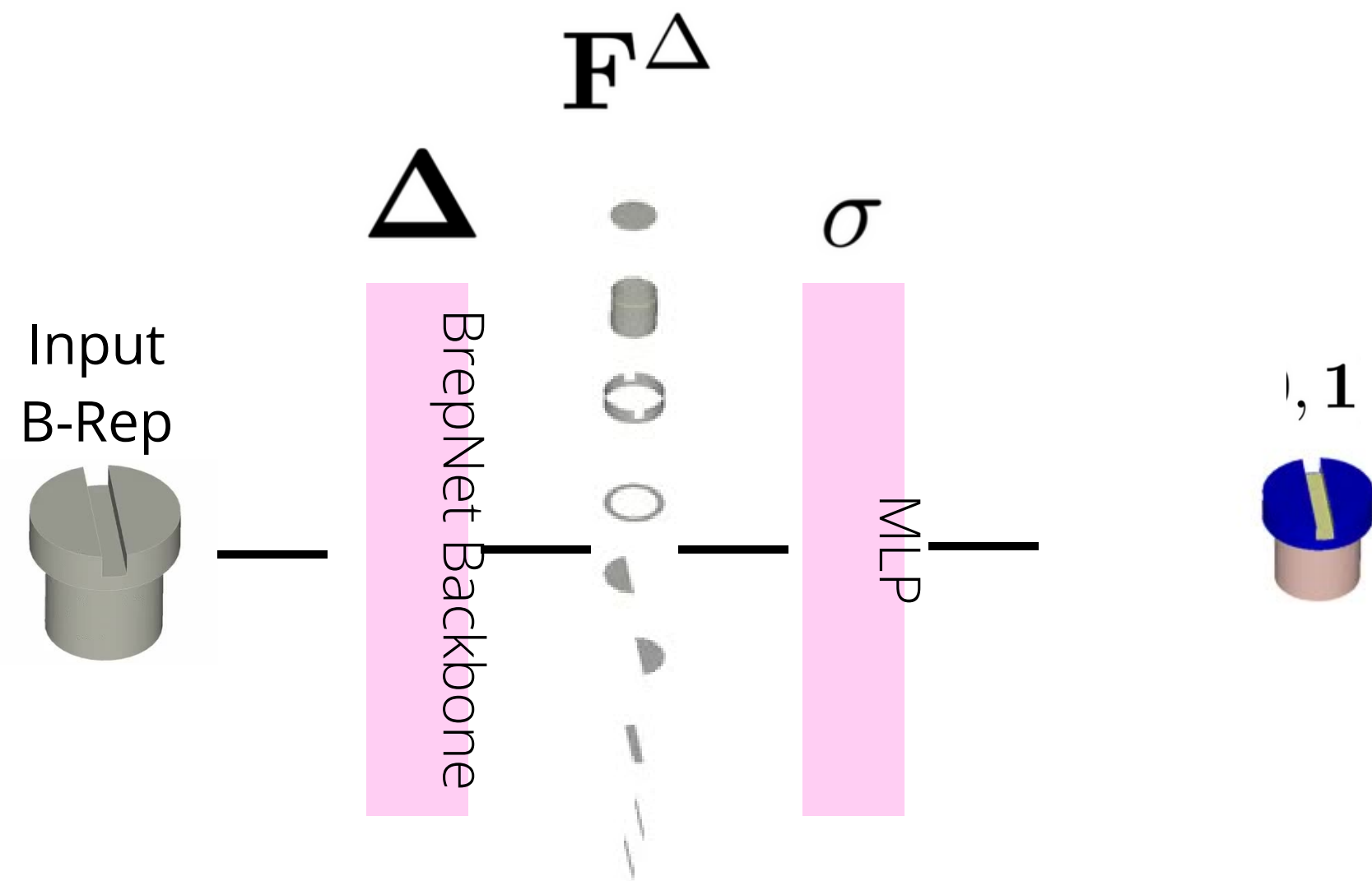


# Extract face embeddings: $\mathbf{F}^\Delta$



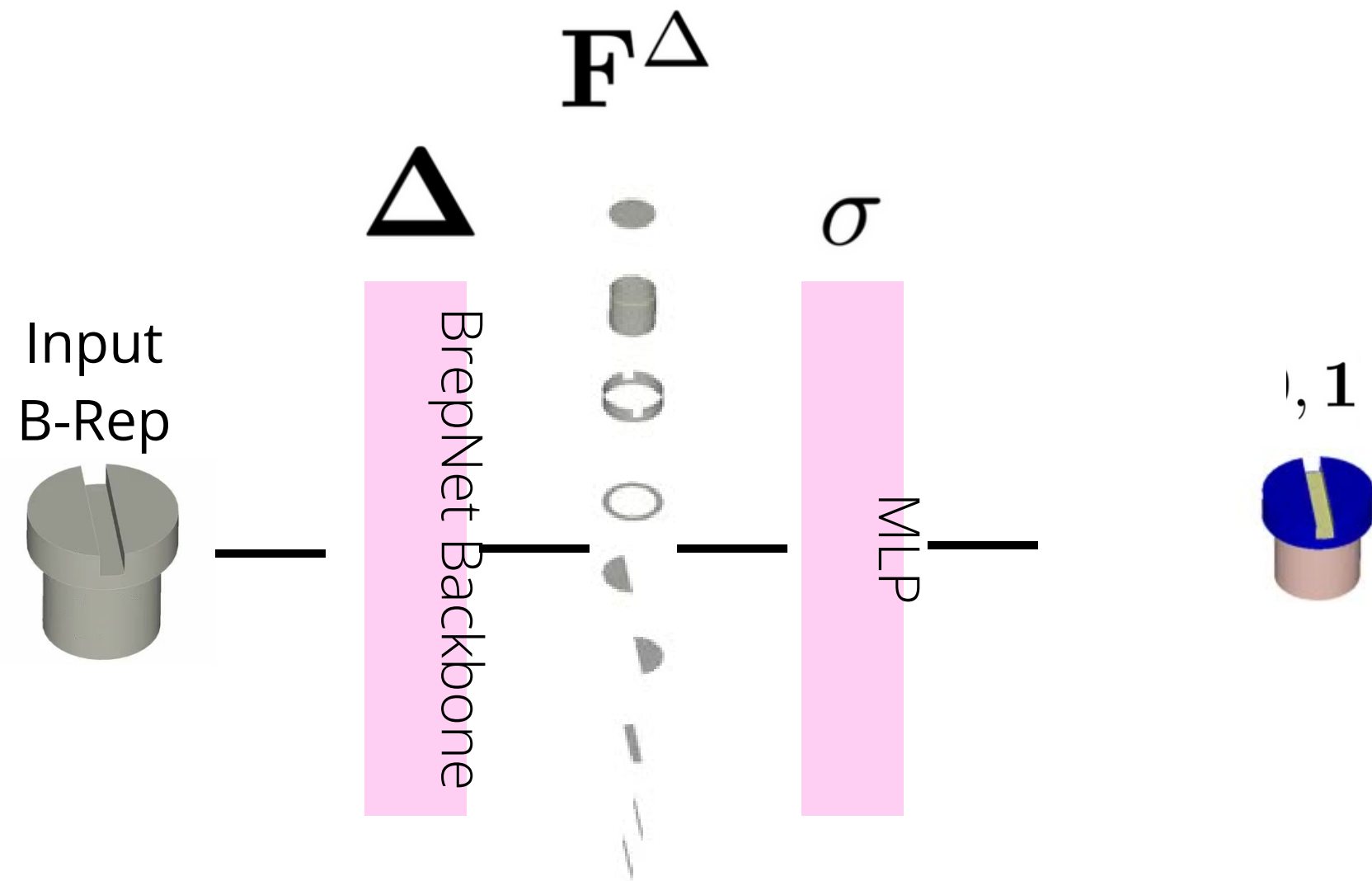


# Predict per face operation step labels: 1, 1



- Step 1
- Step 2
- Step 3

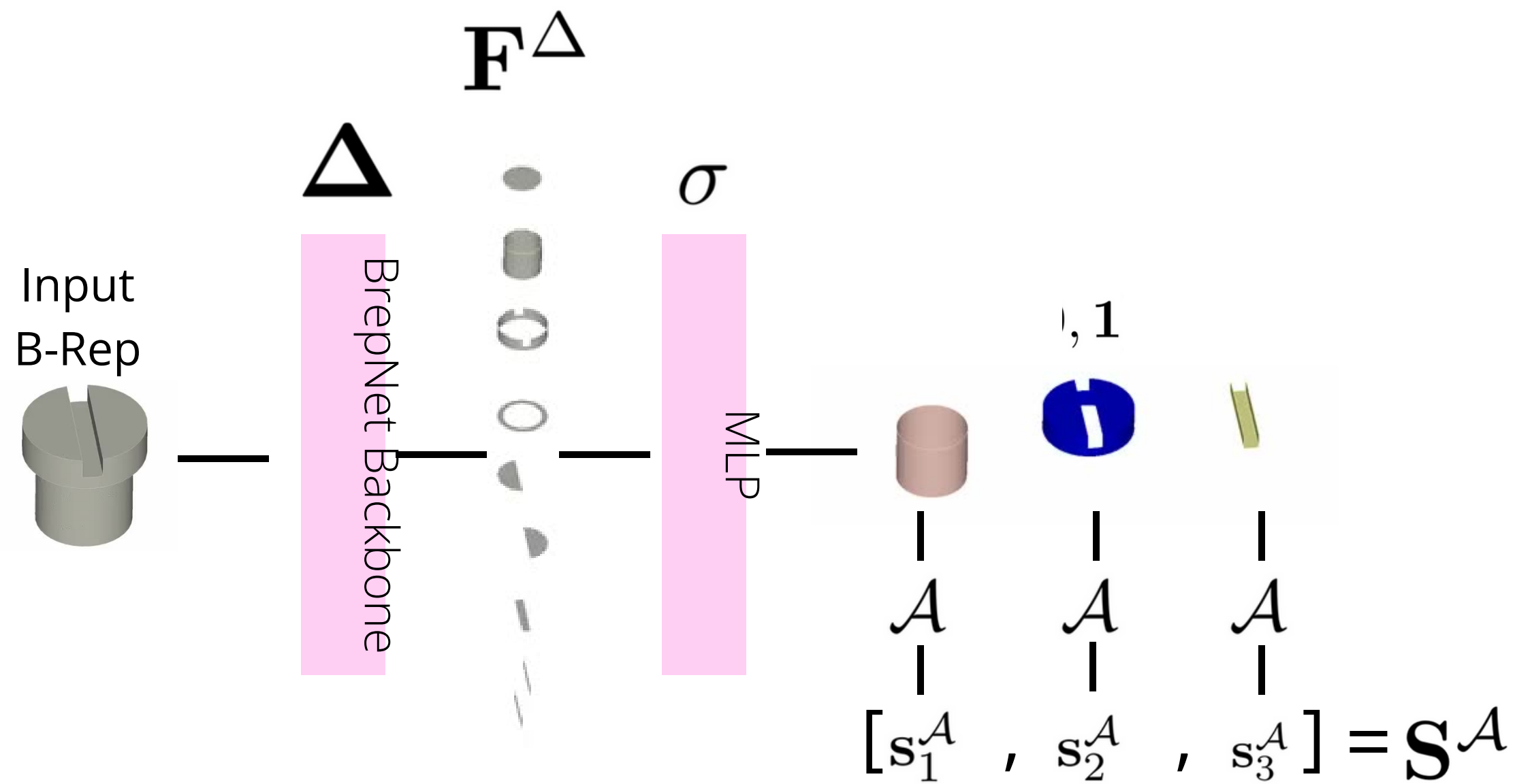
# Predict per face operation step labels:



- Step 1
- Step 2
- Step 3

Use **Hungarian matching** to identify the correspondance between the ground truth and prediction CAD step labels.

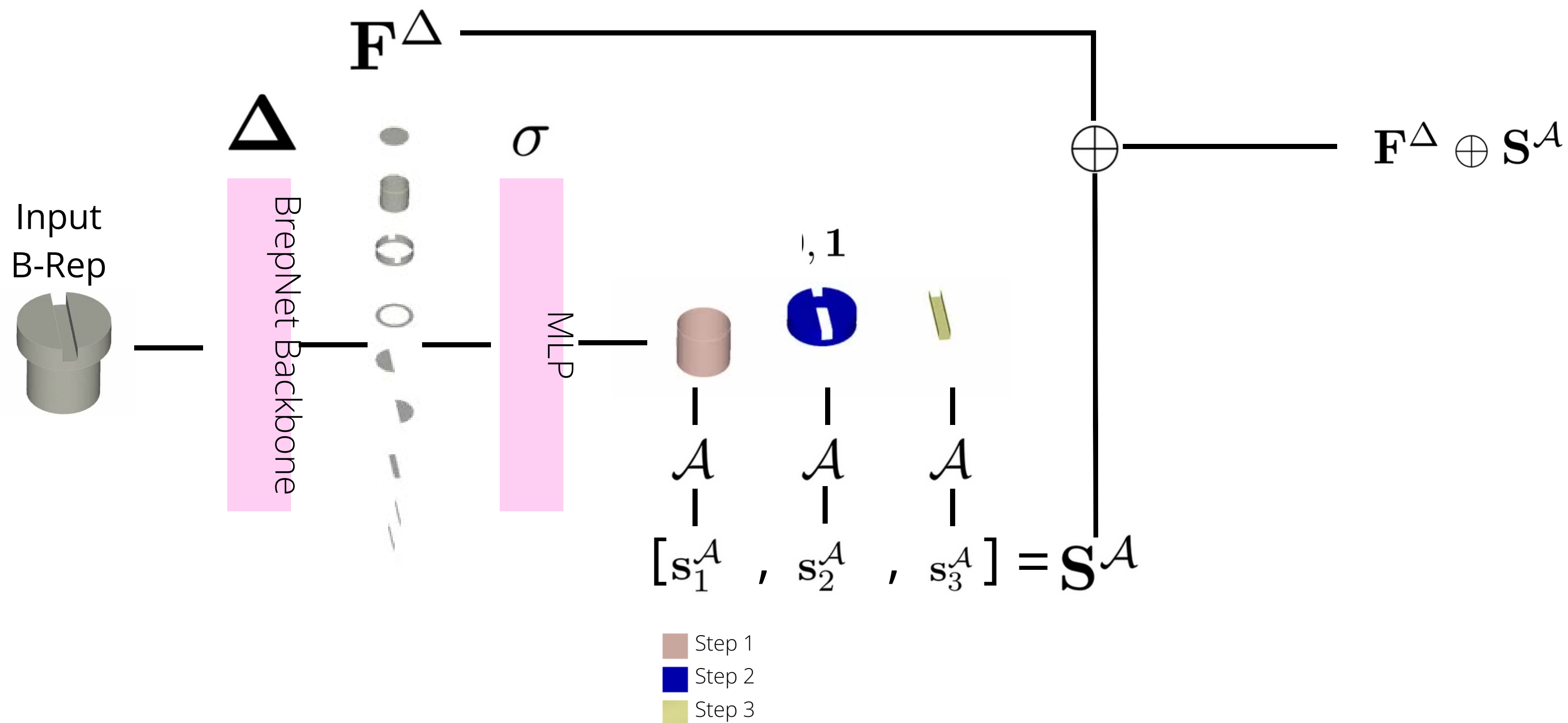
# Aggregate face features to obtain step embeddings: $\mathbf{S}^{\mathcal{A}}$



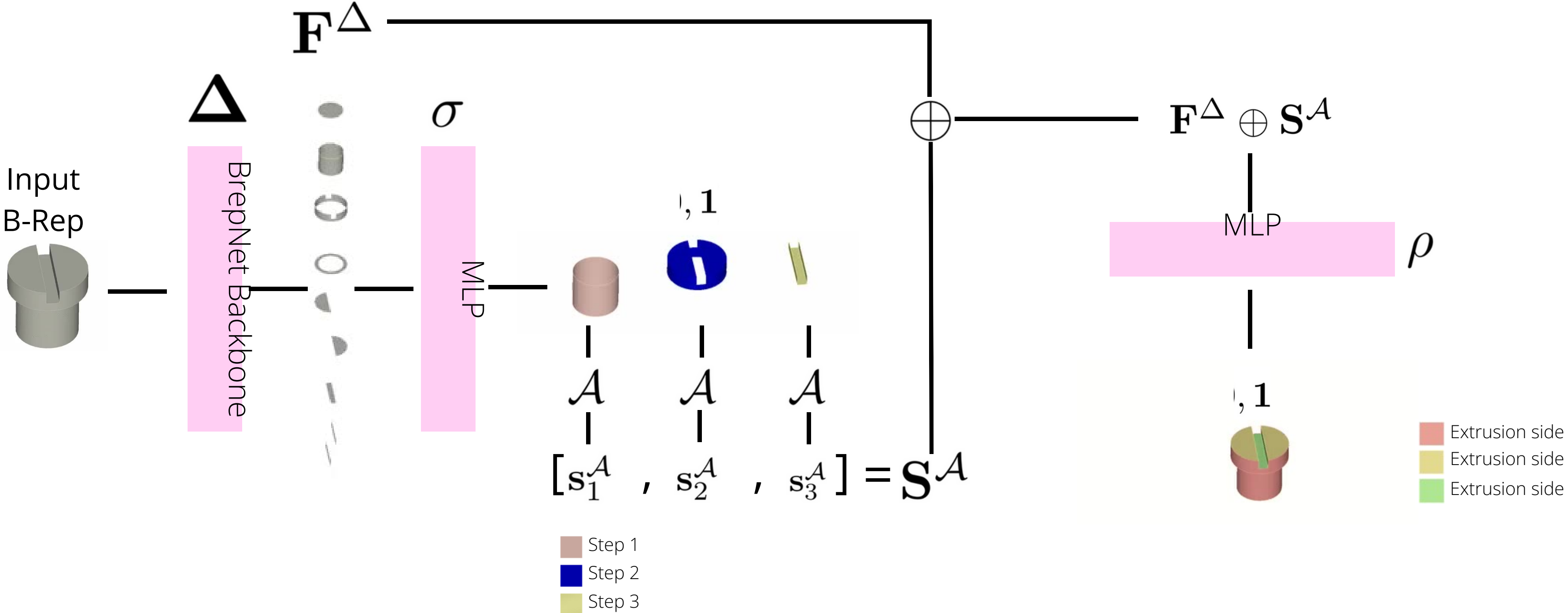
- Step 1
- Step 2
- Step 3

$\mathcal{A}$ : Aggregation function

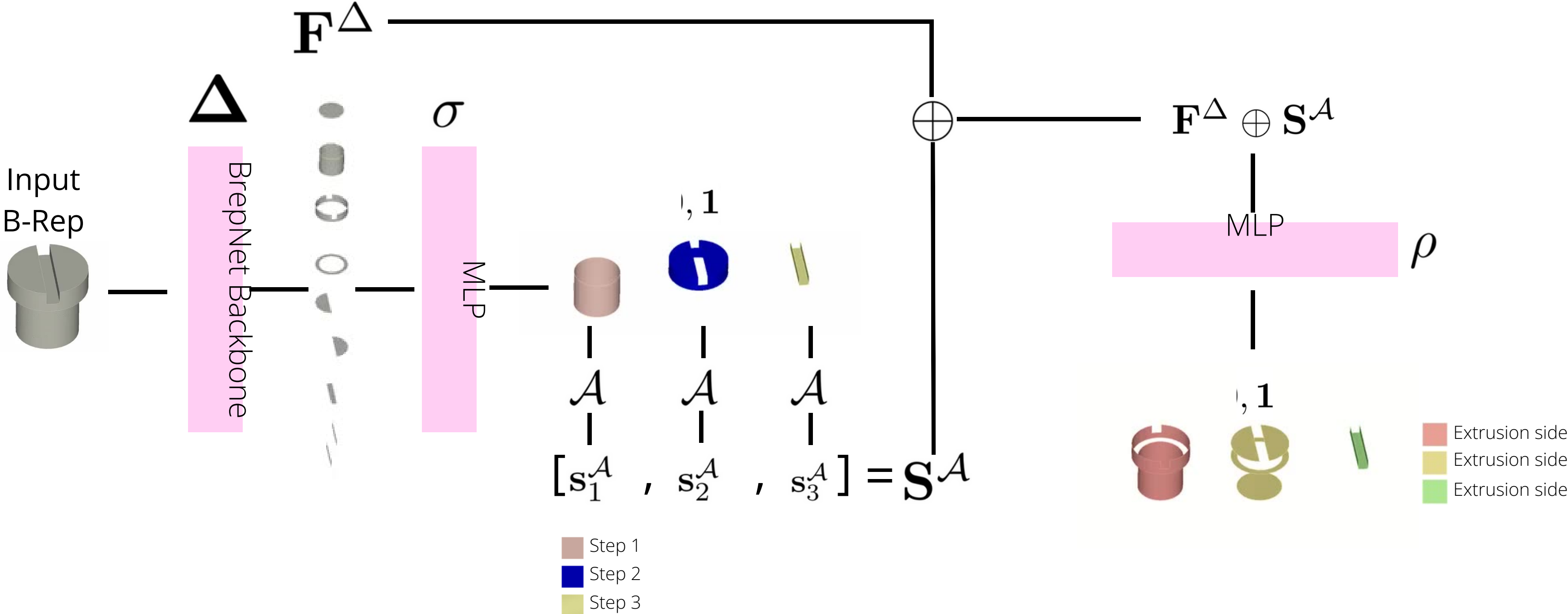
Concatenate face and step embeddings:  $\mathbf{F}^\Delta \oplus \mathbf{S}^\mathcal{A}$



# Predict per face operation step labels: 1, 1



# CADOps-Net



# Network Output

CAD Operation Type:  $\hat{\mathbf{T}} \in [0, 1]^{N_f \times k_t}$



$[0, 1]$ : Number of faces

$[0, 1]$ : Number of CAD operation types

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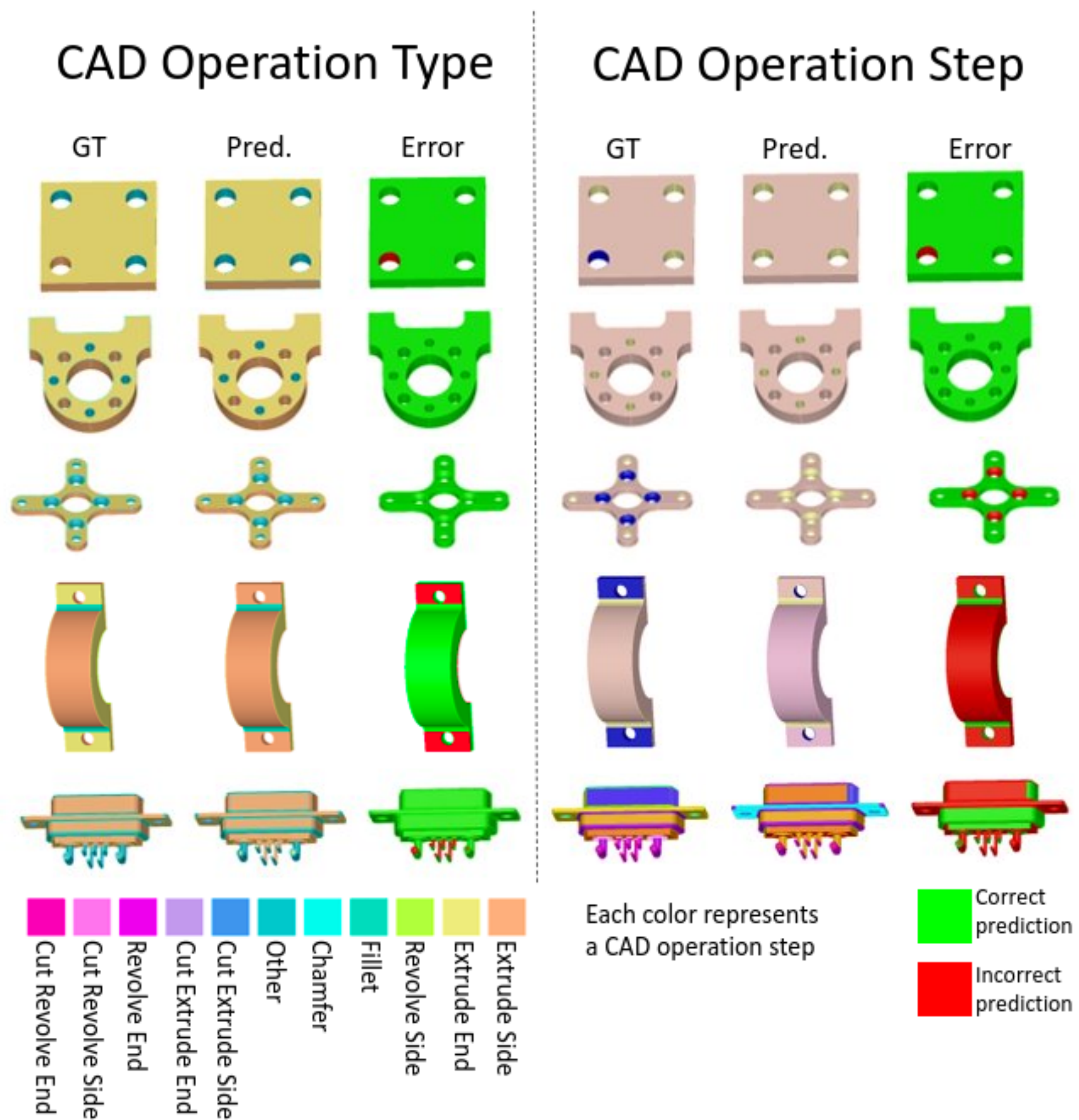
CAD Operation Step:  $\hat{\mathbf{S}} \in [0, 1]^{N_f \times k_s}$



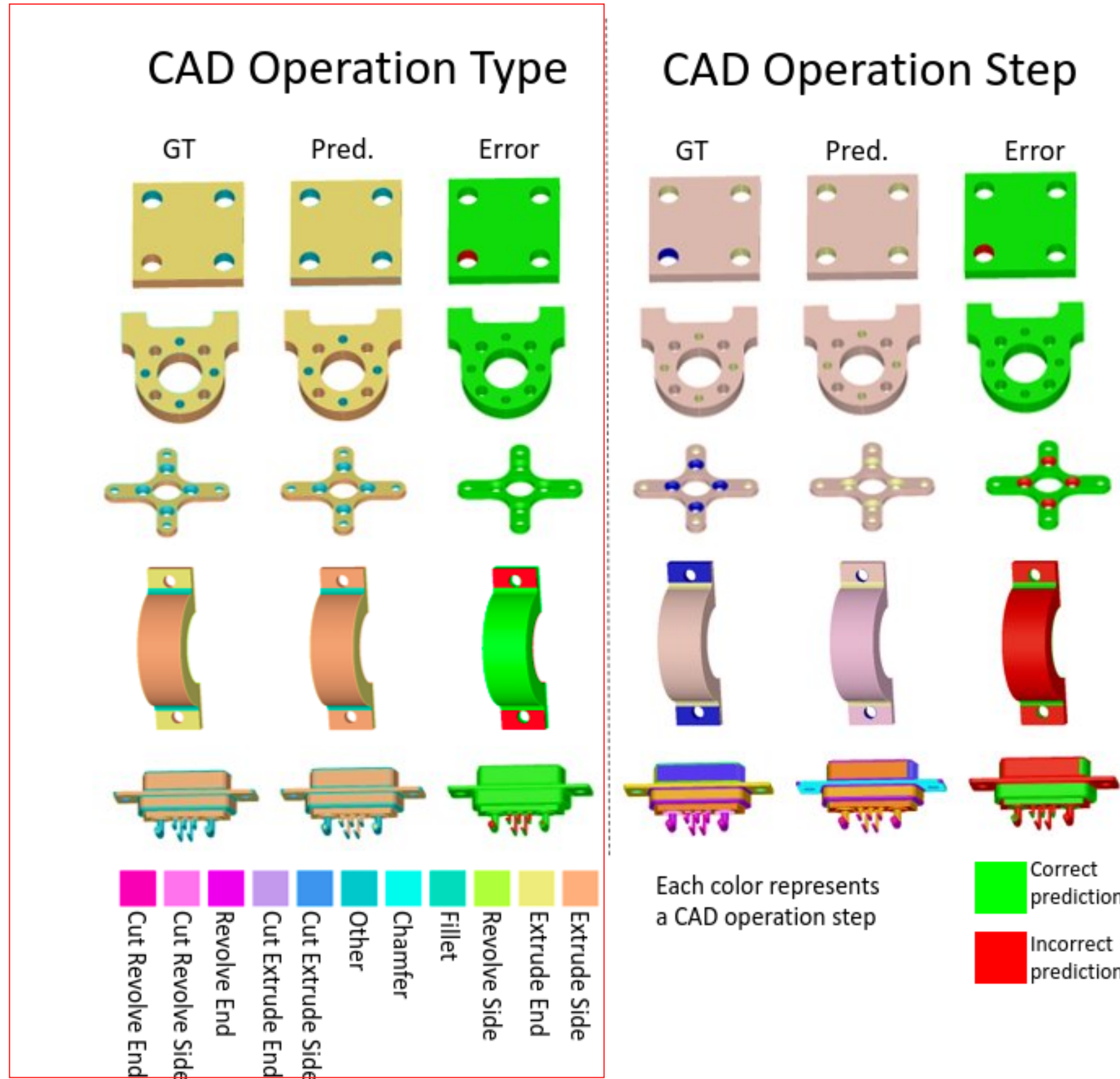
# **IV Experimental Results**



# Qualitative Results on CC3D-Ops dataset



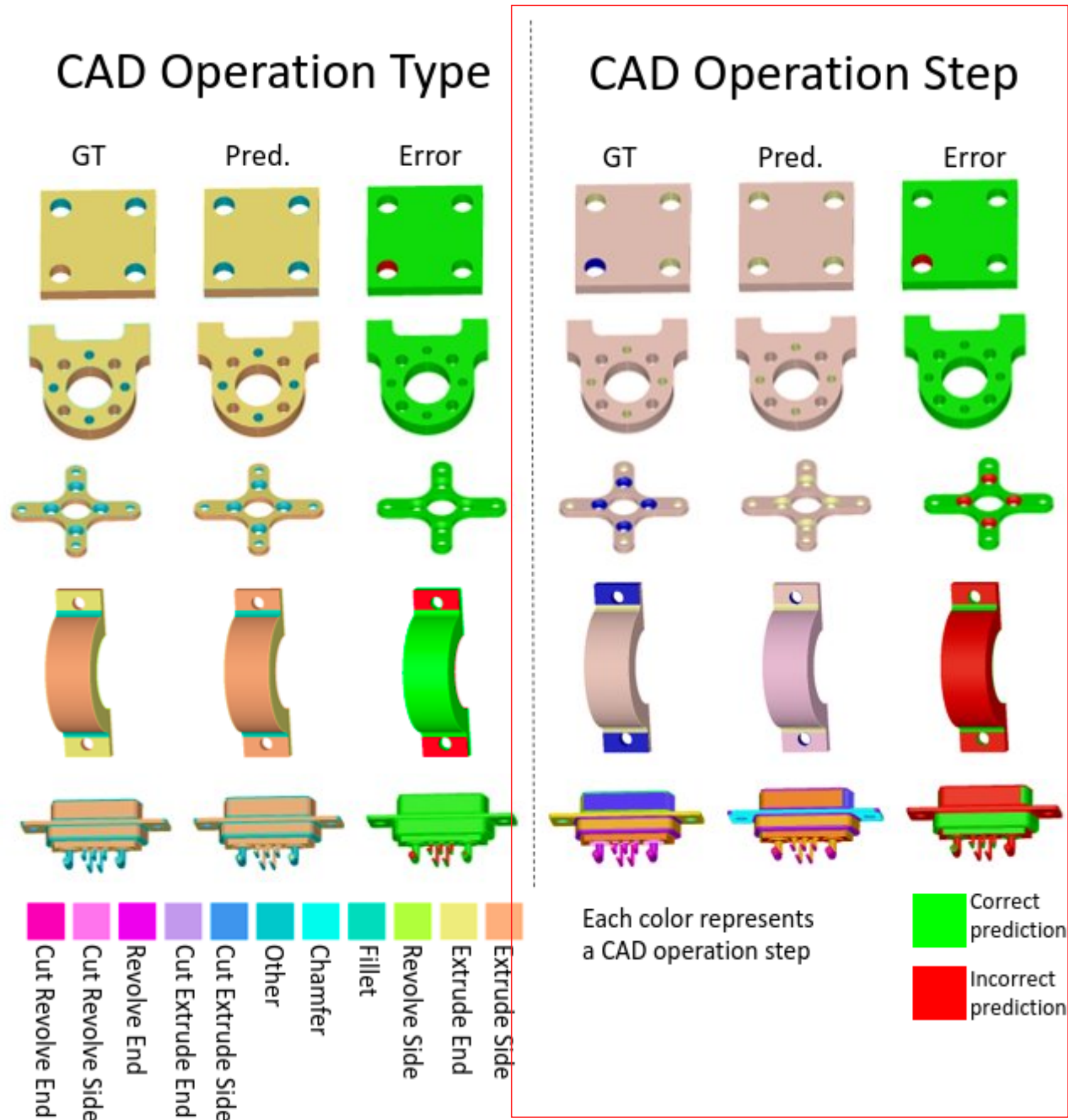
# Qualitative Results on CC3D-Ops dataset



## Observations:

- Correctness of operation type predictions do not depend on the complexity of the model.

# Qualitative Results on CC3D-Ops dataset



## Observations:

- Correctness of operation type predictions do not depend on the complexity of the model.
- This does not appear to be the case for the operation step predictions.
- The operation step segmentation task is more challenging as it relates to the construction history.

# Quantitative Results - SOTA Comparison

	Model	<i>Operation Type</i>		<i>Operation Step</i>	
		mAcc	mIoU	mAcc	mArea
Fusion360	<i>CADNet</i> [5]	88.9	67.9	-	-
	<i>UV-Net</i> [12]	92.3	72.4	-	-
	<i>BRepNet</i> [17]	94.3	81.4	-	-
	<i>Ours w/o JL<sup>-</sup></i>	95.5	83.2	80.2	<b>86.2</b>
	<i>Ours w/ JL<sup>+</sup></i>	<b>95.9</b>	<b>84.2</b>	<b>82.5</b>	86.0
CC3D-Ops	<i>CADNet</i> [5]	57.5	26.9	-	-
	<i>BRepNet</i> [17]	71.4	35.9	-	-
	<i>Ours w/o JL<sup>-</sup></i>	<b>76.0</b>	43.0	48.4	50.7
	<i>Ours w/ JL<sup>+</sup></i>	75.0	<b>44.3</b>	<b>62.7</b>	<b>75.1</b>

# Quantitative Results - SOTA Comparison

## Observations:

- The joint learning strategy provides small improvements for both the operation type and step predictions.

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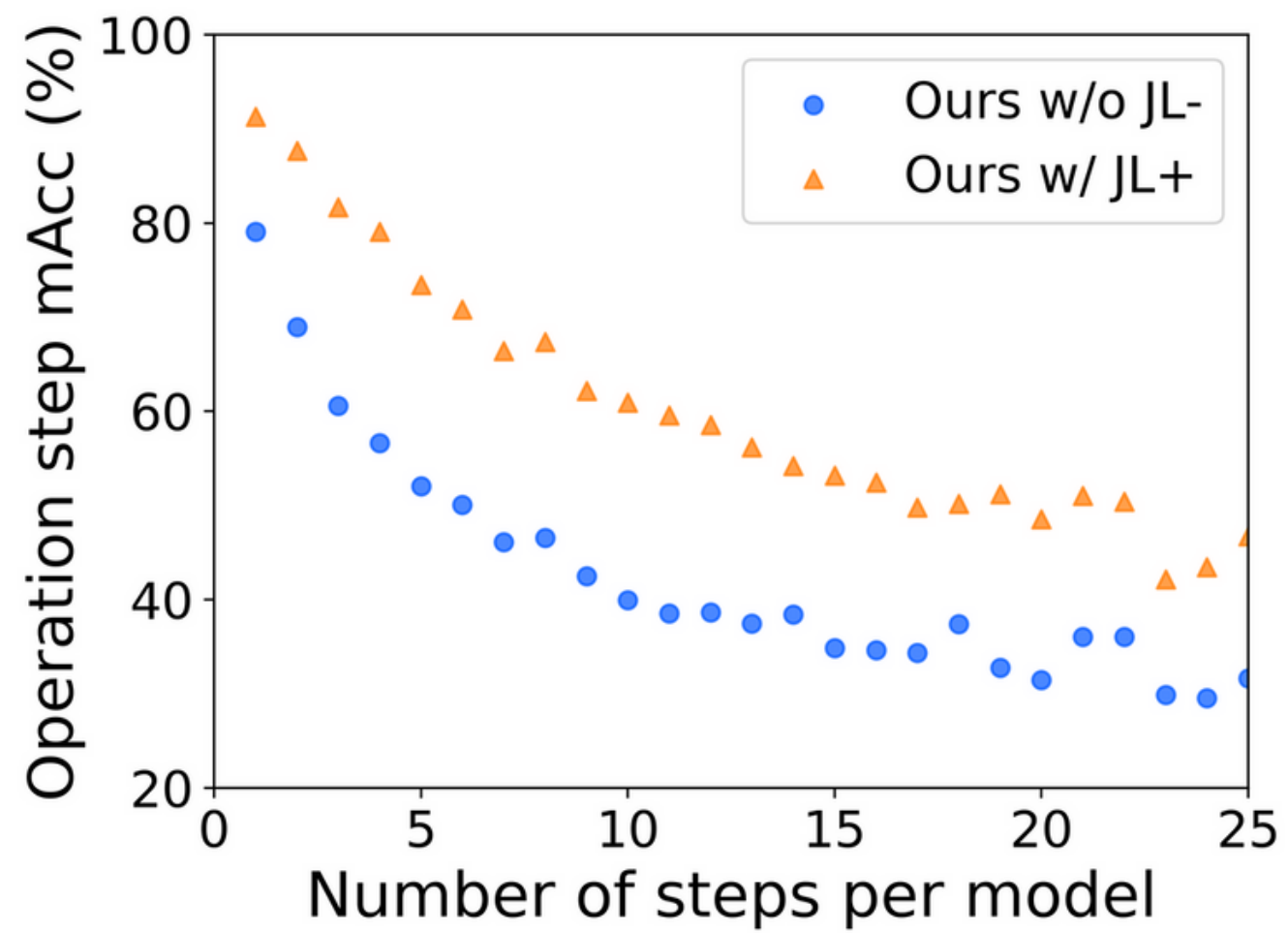
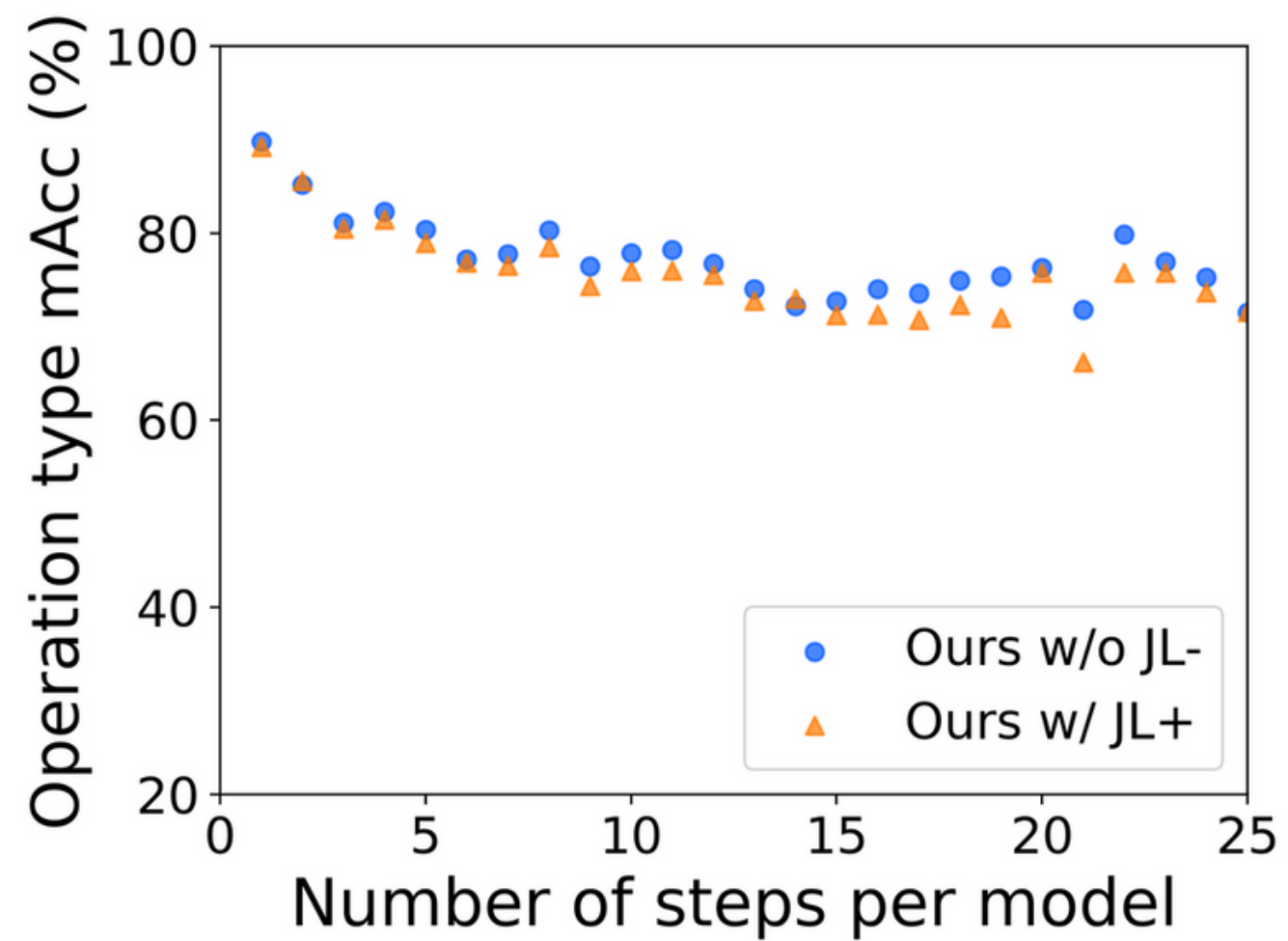
# Quantitative Results - SOTA Comparison

## Observations:

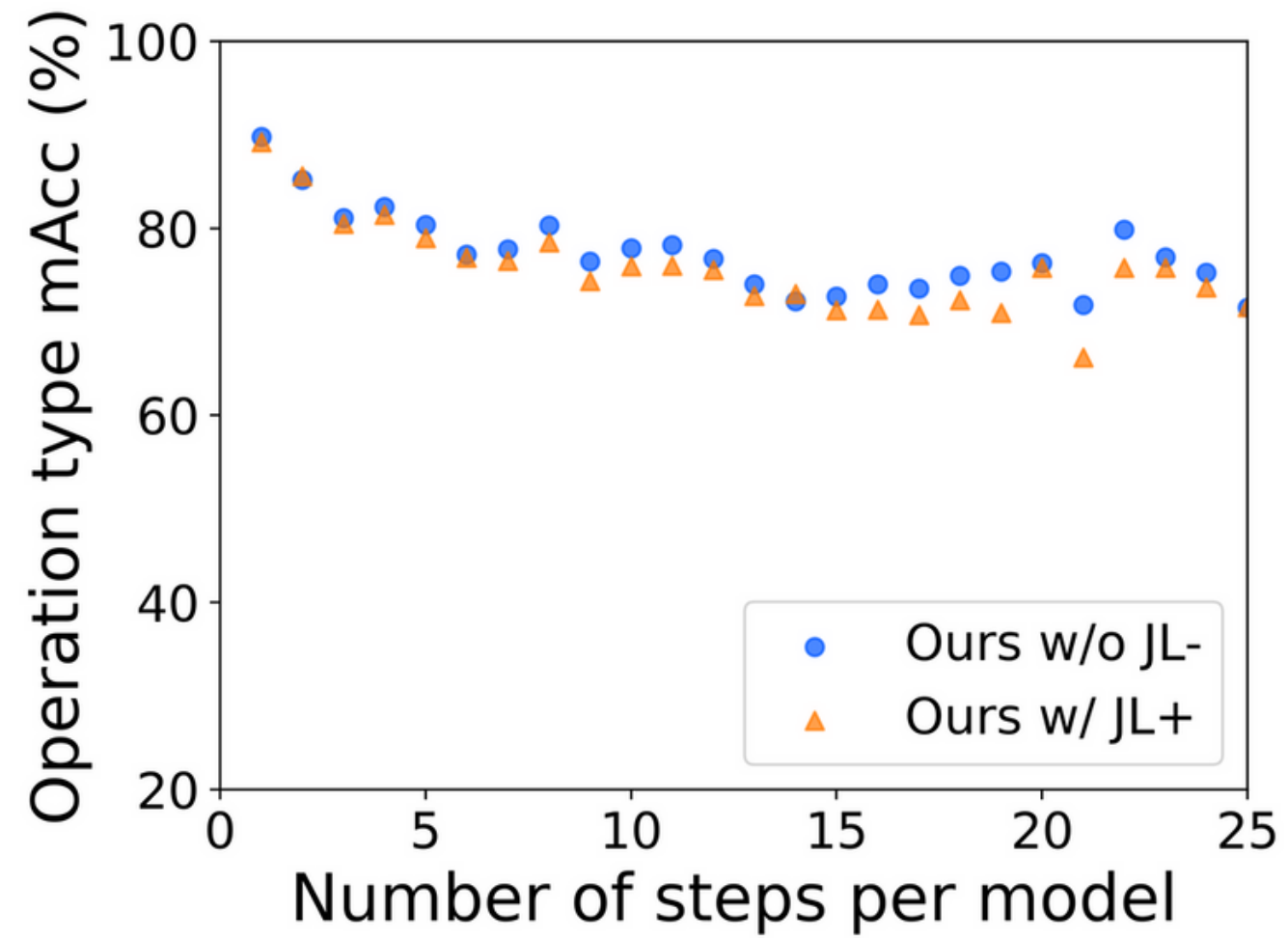
- The joint learning strategy provides **small improvements** for both the operation **type and step** predictions on the **Fusion360** dataset.
- The joint learning strategy provides **significant improvements** for the operation **step** predictions on the more complex **CC3D-Ops** dataset.

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		mAcc	mIoU	mAcc	mArea
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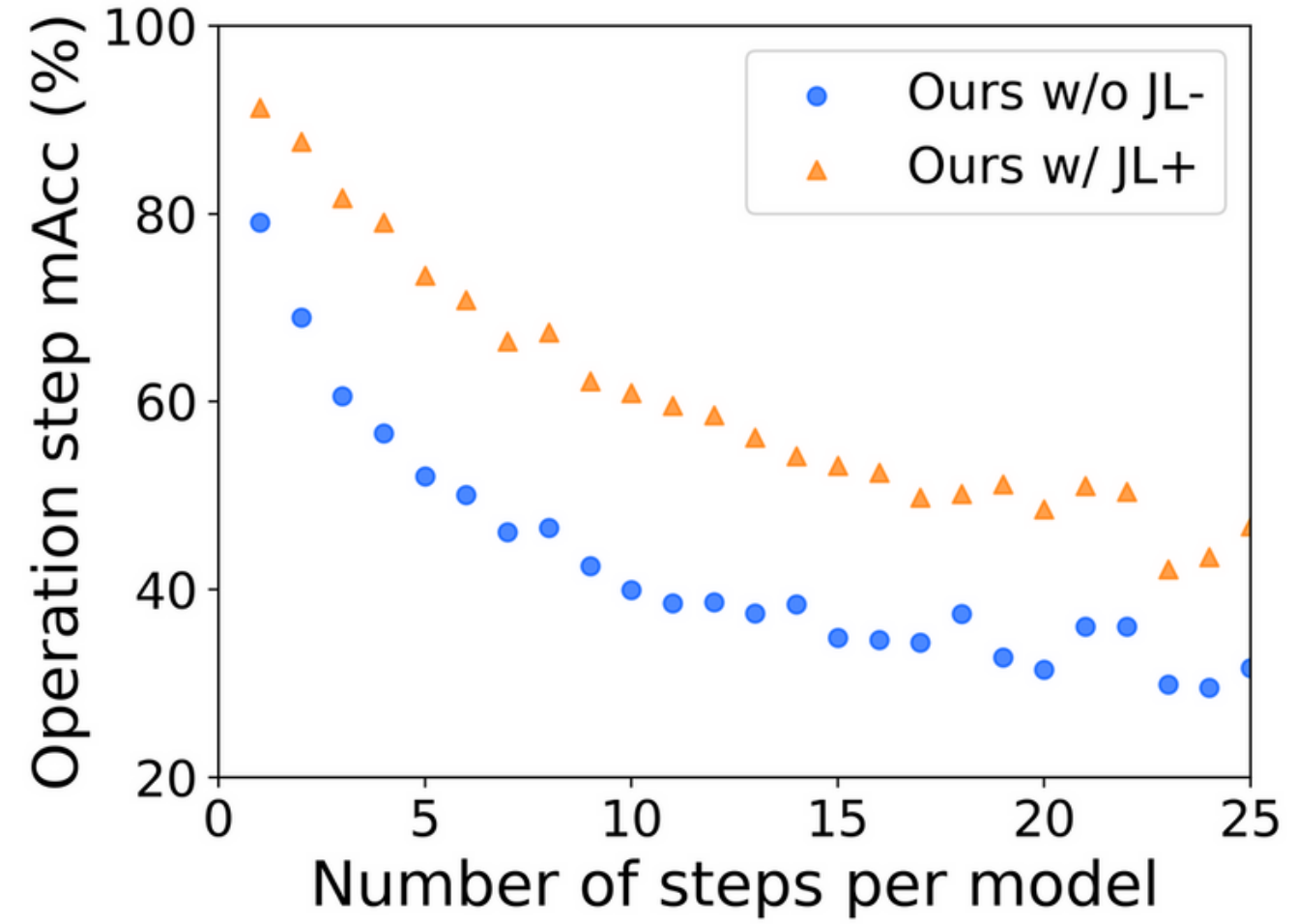
# Quantitative Results



# Quantitative Results

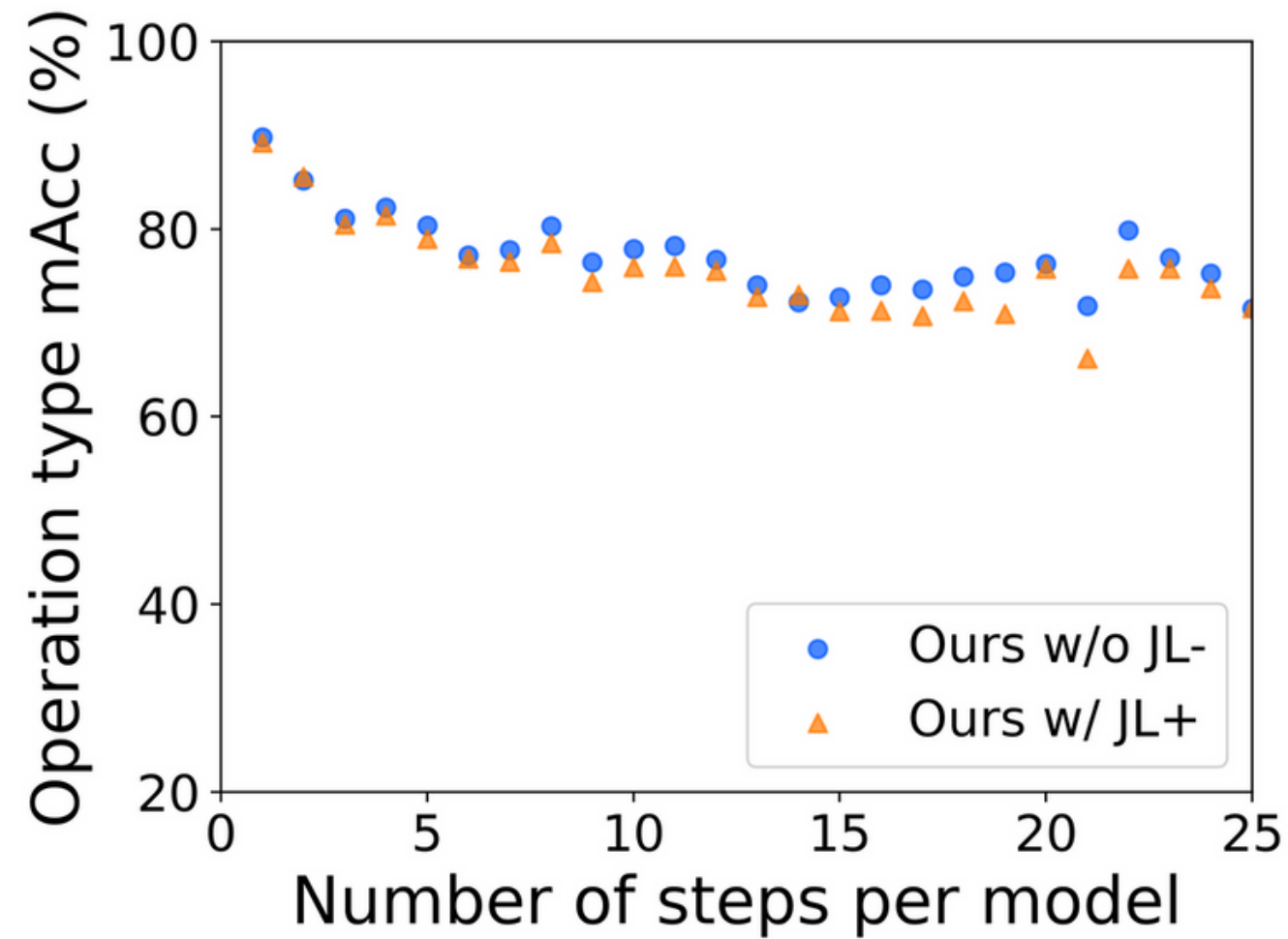


Type predictions do not depend on the complexity of the models.

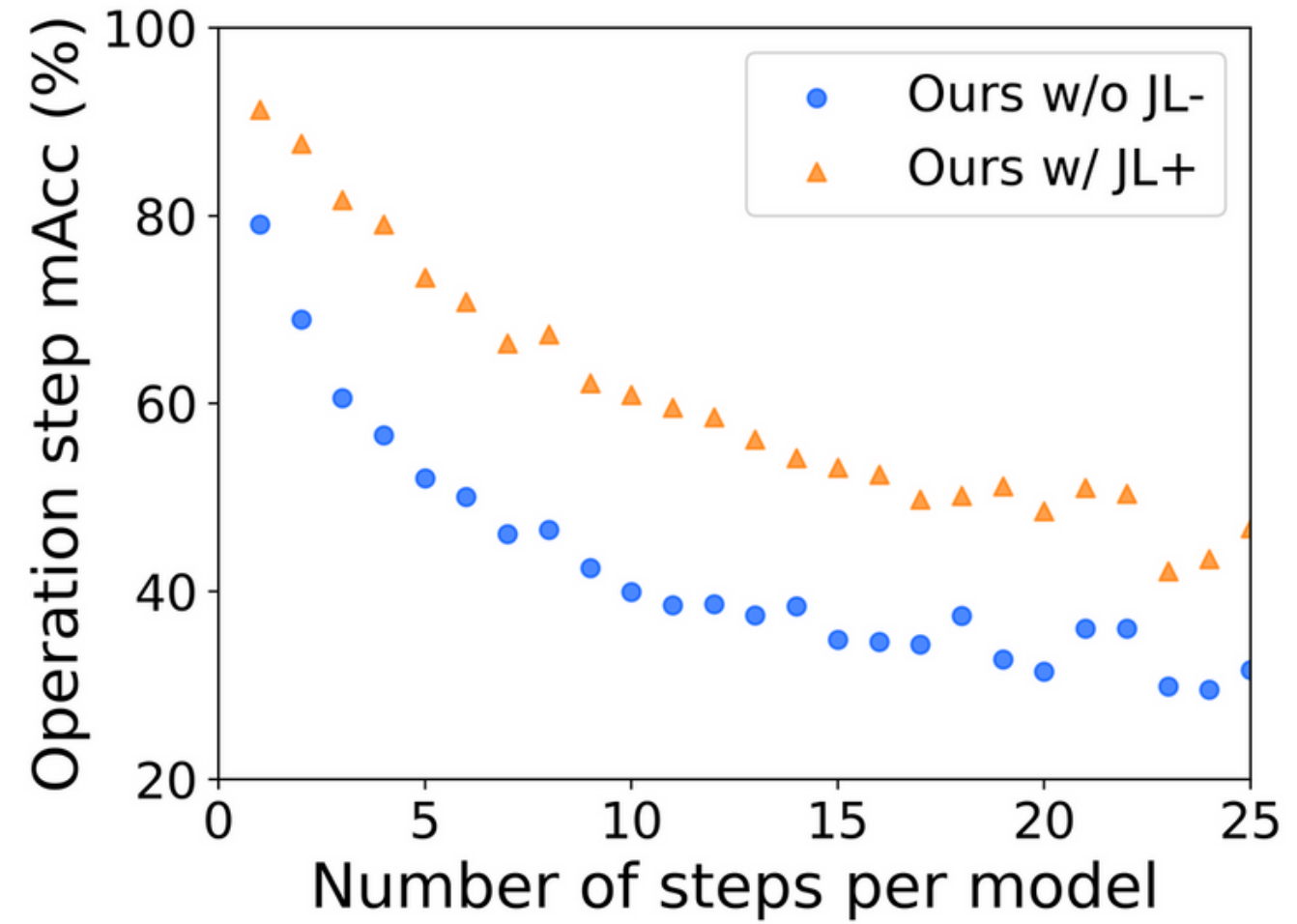




# Quantitative Results



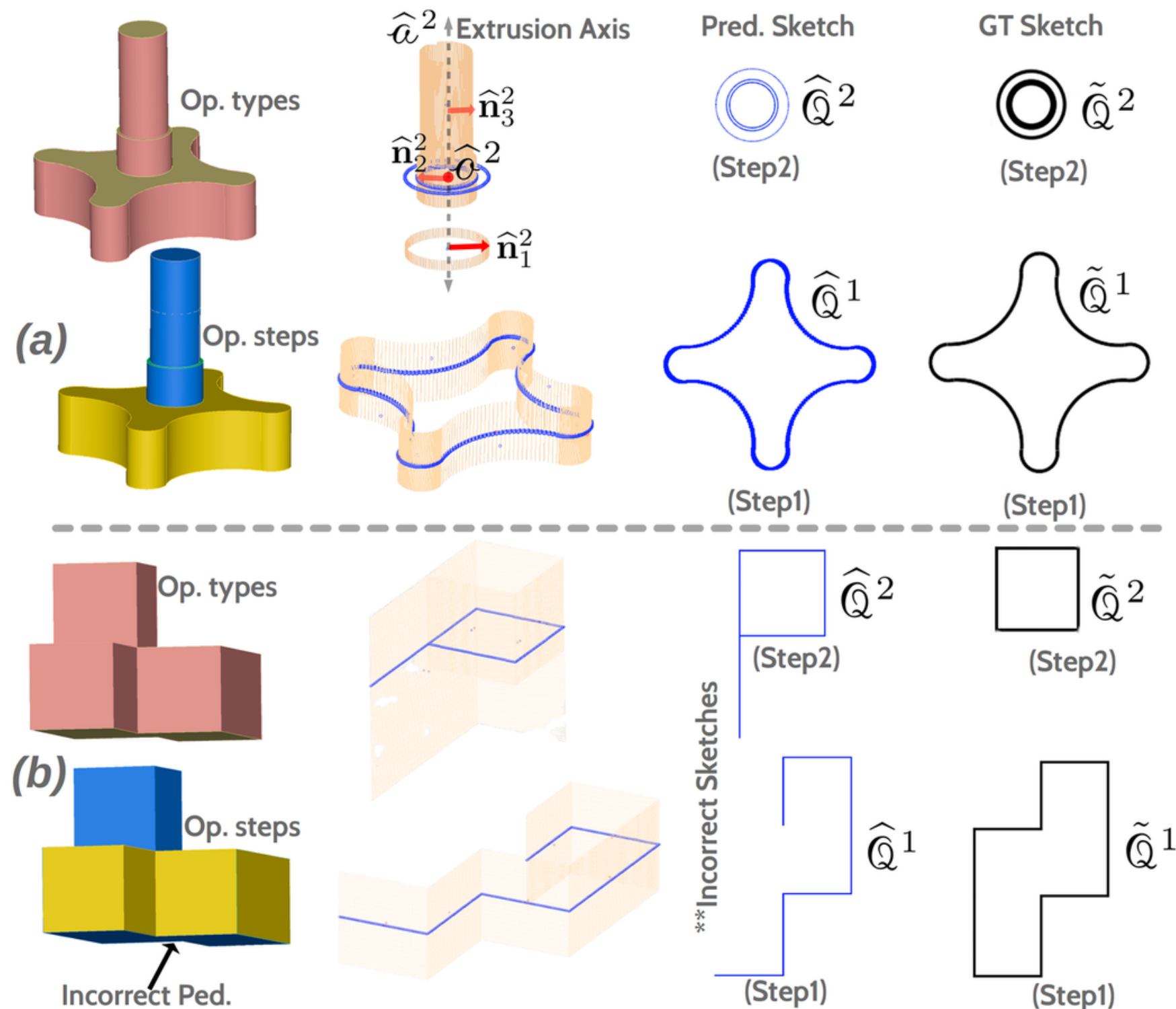
Type predictions do not depend on the complexity of the models.



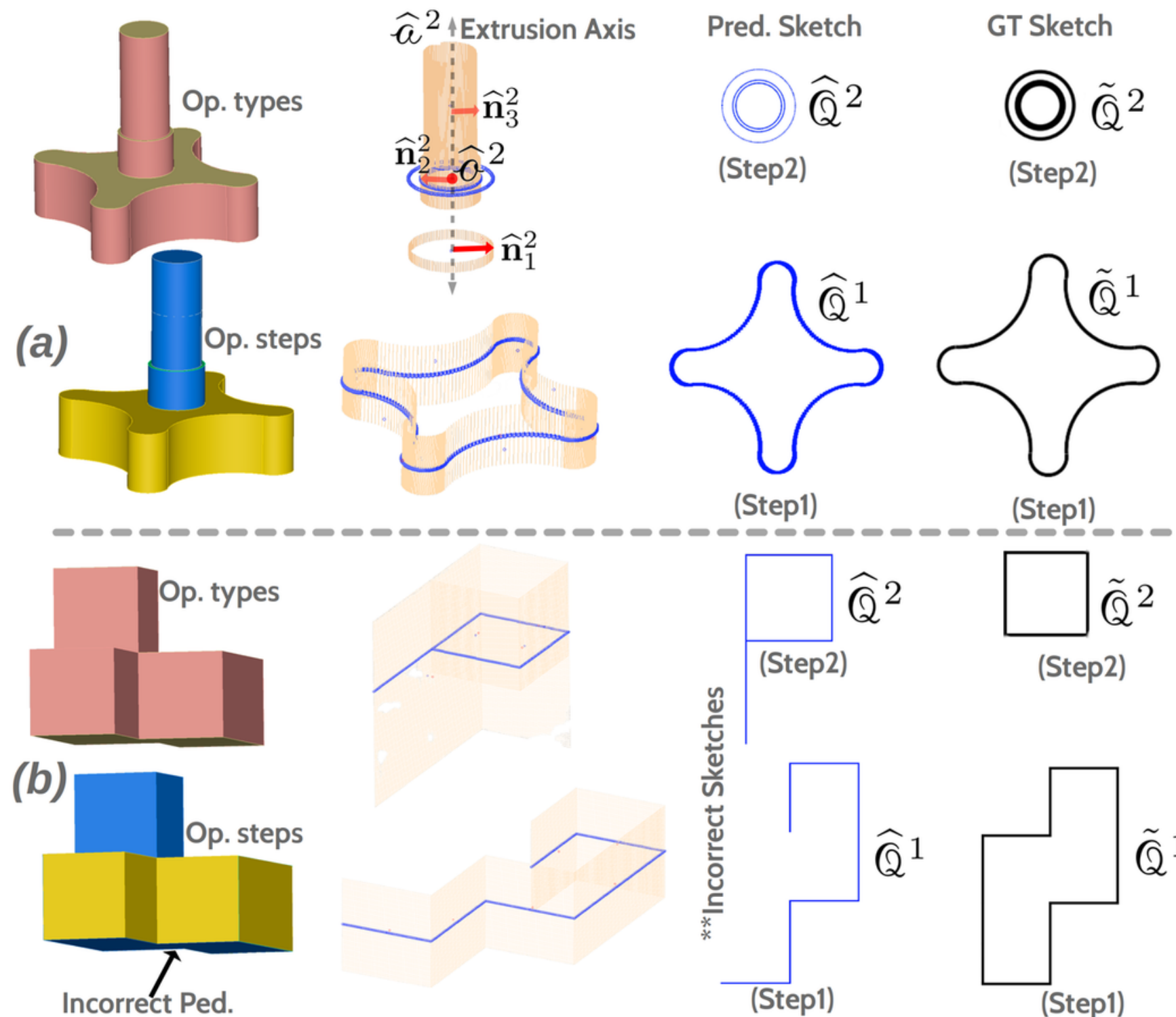
Step predictions mAcc decreases as the number of steps per model increases.

# Possible downstream application: Sketch detection

- Demonstrate the relevance of predicting both the operation type and step.



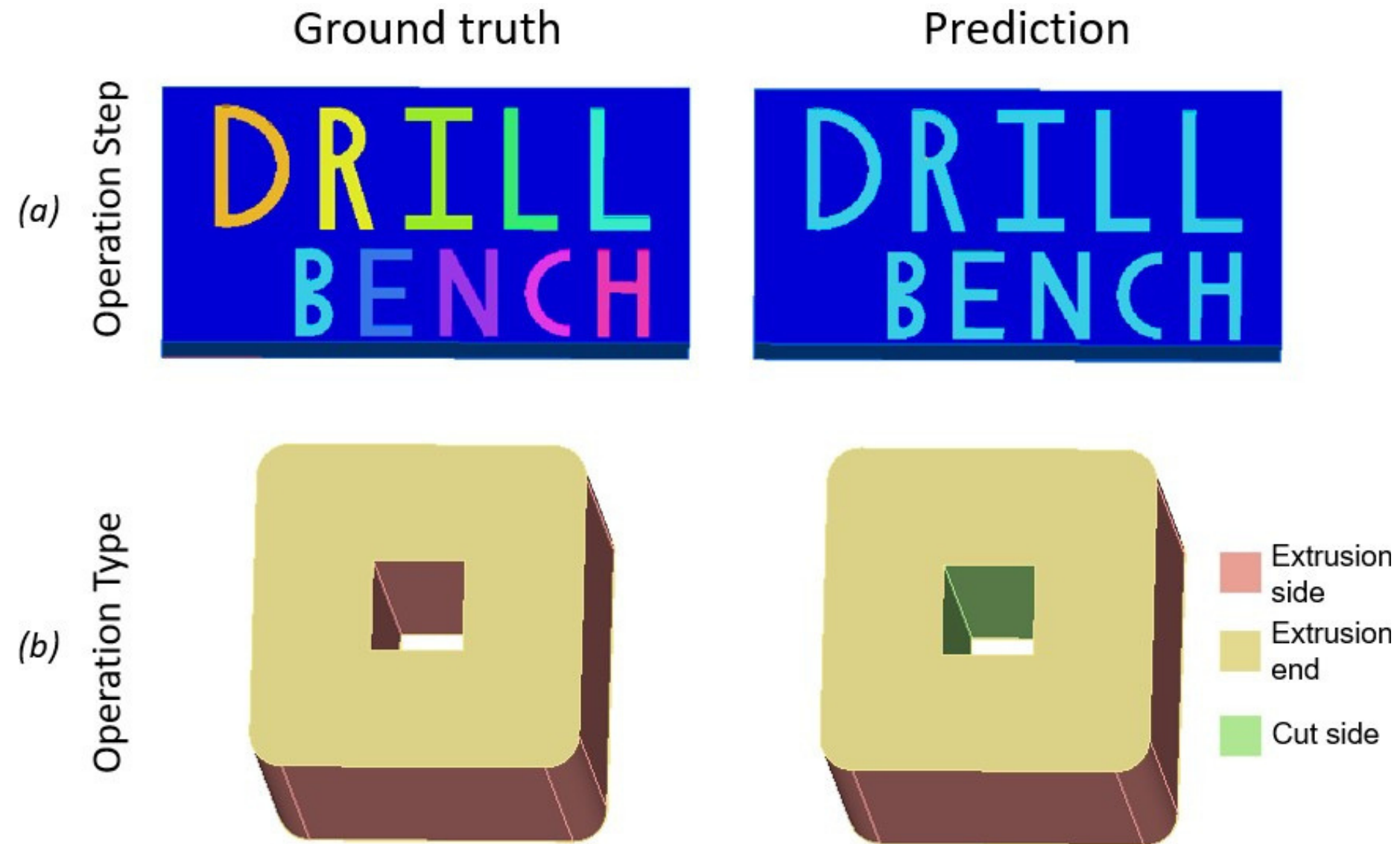
# Possible downstream application: Sketch detection



- Demonstrate the relevance of predicting both the operation type and step.
- Propose a simple method to detect sketches on models made from extrusion only.

# Limitations

# Limitations



- There are **different valid methods** to construct the **same CAD model**.
- CADOps-Net sometimes make valid predictions that are labelled as incorrect.

# **V Conclusions**

# Conclusion

- **CADOps-Net**, a neural network that **jointly** learns the CAD operation **type** and **step** segmentation of **B-Rep** faces.

# Conclusion

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  - **state-of-the-art** results on the CAD operation **type** segmentation task.



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- **Recovery** of further useful information of the **construction history** such as **2D sketches**.

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  - **state-of-the-art** results on the CAD operation **type** segmentation task.
- **Recovery** of further useful information of the **construction history** such as **2D sketches**.
- **CC3D-Ops dataset** with **B-Reps** and operation **type** and **step** annotations.